



# Design of Turn Lane Guidelines

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16. Abstract (Limit: 200 words) <p>The guidance in MnDOT's Road Design Manual relative to the design of turn lanes is at least 35 years old and is reflective of a time when vehicle speed and volume were lower than they are today. In response to these current conditions, some designers have been providing longer turn lanes. However, this approach has resulted in inconsistent designs across MnDOT's system. In response to concerns about the dated guidance in the Road Design Manual, the inconsistent treatment across the system and the lack of a documented design process; MnDOT developed and documented a new turn lane design process.</p> <p>The suggested design process is based on the notion that turn lanes should be designed to be long enough to accommodate deceleration from the prevailing highway speeds plus the storage needed for left or right turning vehicles. The new guidance provides a check list for designers that have links to look up tables for deceleration based on speed, storage based on volume of turning vehicles and type of intersection control and adjustments for grades and the fraction of heavy vehicles.</p> <p>These guidelines provide a resource for designers that will allow greater consistency between the length of turn lanes and traffic and roadway characteristics.</p>			
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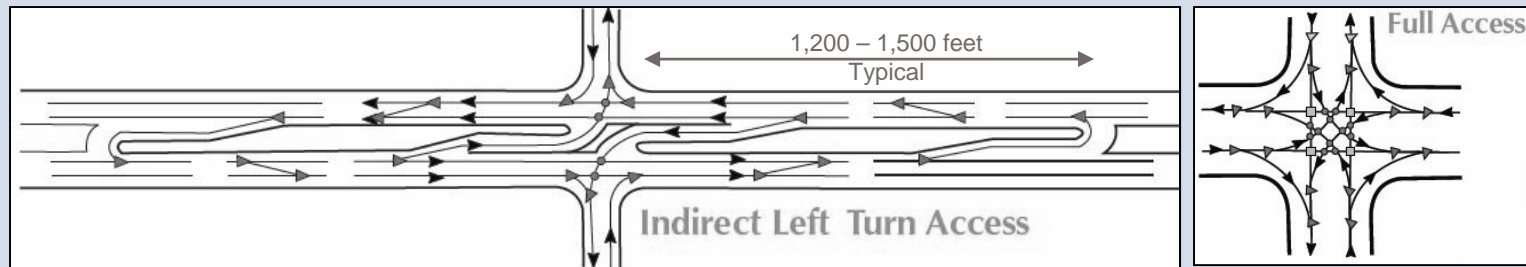
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# Part A - Introduction

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## Innovative Intersection Design Concept – *Indirect Left Turn*



- Recent safety research has identified indirect turns as an intersection design concept that:
  - Reduces or eliminates the high-risk crossing maneuvers.
  - Substitutes with low-risk turning, merging or diverging maneuvers.
- This concept is considered experimental because it has been deployed at approximately 20 locations, primarily in Maryland, North Carolina and Missouri. Initial evaluations have documented an 80% - 90% overall crash reduction and 100% reduction in the most severe angle crashes.
- A directional median was installed along TH 169 in Belle Plaine. A preliminary evaluation found crash reductions consistent with the national results.

# Factors that Affect Turn Lane Length

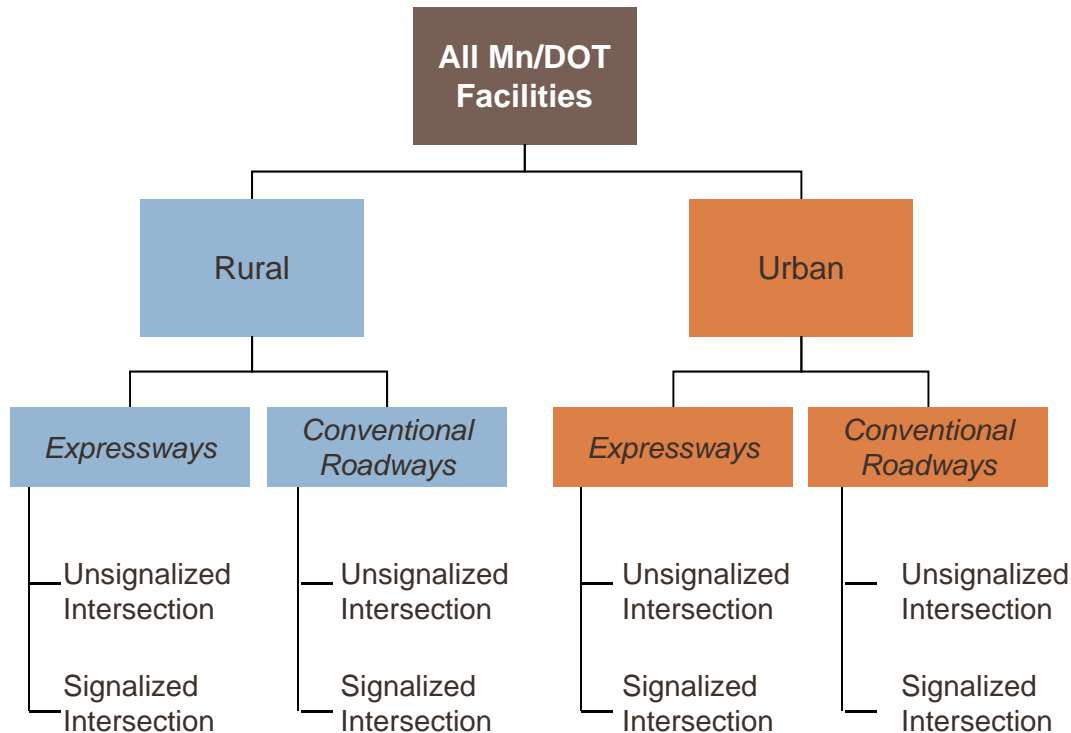


Figure A-1 – Mn/DOT Facilities

- These turn lane length guidelines document the primary factors that influence the suggested length of any particular turn lane and a best practices design process.
- These suggested turn lane lengths are considered to be **reasonable default values** that should be used when more precise output from computer modeling (SYNCHRO, SimTraffic, CORSIM, etc.) is not available.
- The primary factors affecting the suggested length of turn lanes along Mn/DOT facilities include:
  - Location: Rural vs. Urban
  - Facility Type: Expressway vs. Conventional
  - Intersection Type: Uncontrolled or Signalized
  - Speed: 30 mph to 65 mph
  - Traffic Volumes
- Other Factors Include:
  - Grade
  - Vehicle Mix: passenger vehicles or heavy commercial
  - Proximity to Horizontal Curves
  - Single vs. Dual Turn Lane operation
  - Consistency Along Corridor

# Facility Type Classification



## Rural Expressway

Divided roadways with limited access and high speeds in rural area



## Rural Conventional

Undivided two-lane roadway with multiple access locations and low to high speeds in rural area



## Urban Expressway

Divided roadway with limited signalized intersections and high speeds in urban area

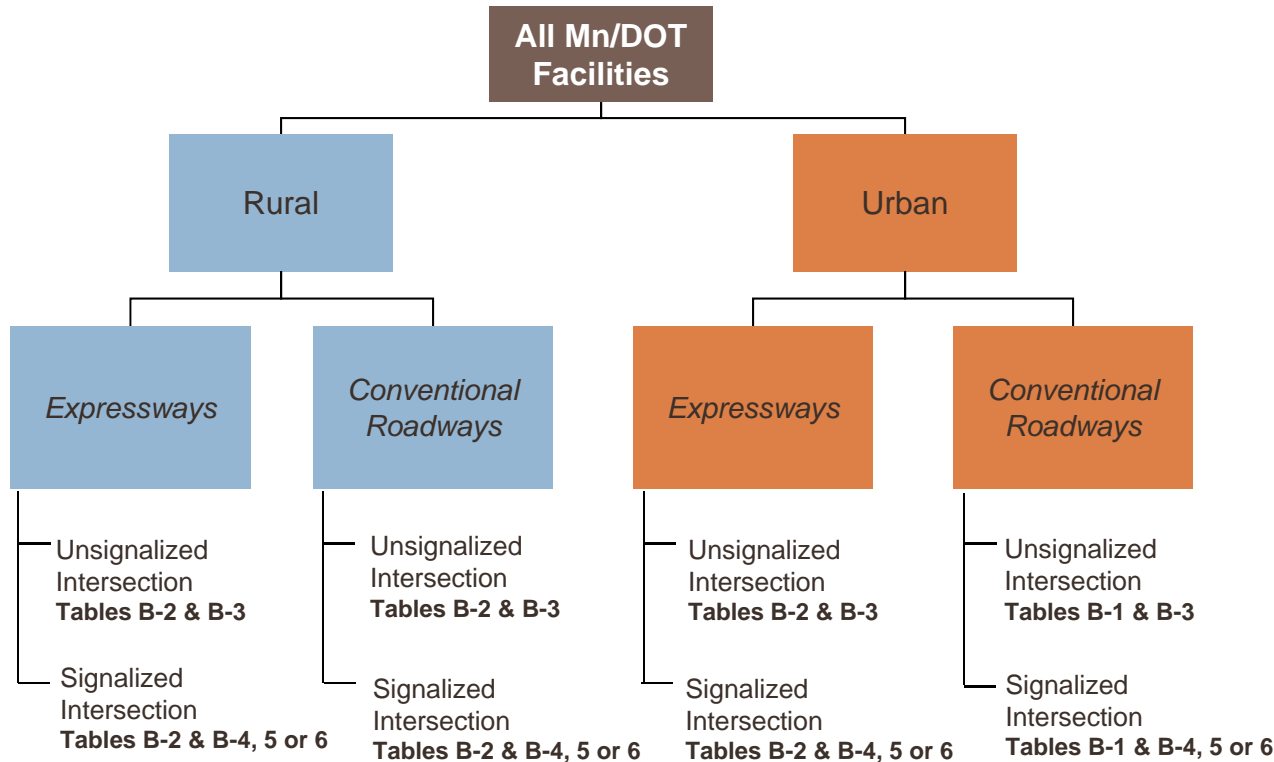


## Urban Conventional

Undivided two-lane or four-lane roadway with multiple access locations with low speeds in urban area



# List of Tables (1 of 2)



- Urban vs. Rural: Based on **Access Management Category Assignments** prepared by Mn/DOT Office of Investment Management

[www.dot.state.mn.us/accessmanagement/index.categoryassignments.html](http://www.dot.state.mn.us/accessmanagement/index.categoryassignments.html)

- Conventional vs. Expressways: Based on segment determination completed by district staff and collected by the Mn/DOT Office of Traffic, Safety, and Technology

Figure A-2 – Mn/DOT Facilities and Tables

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## Deceleration Tables

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## Suggested Signal Cycle Length Table

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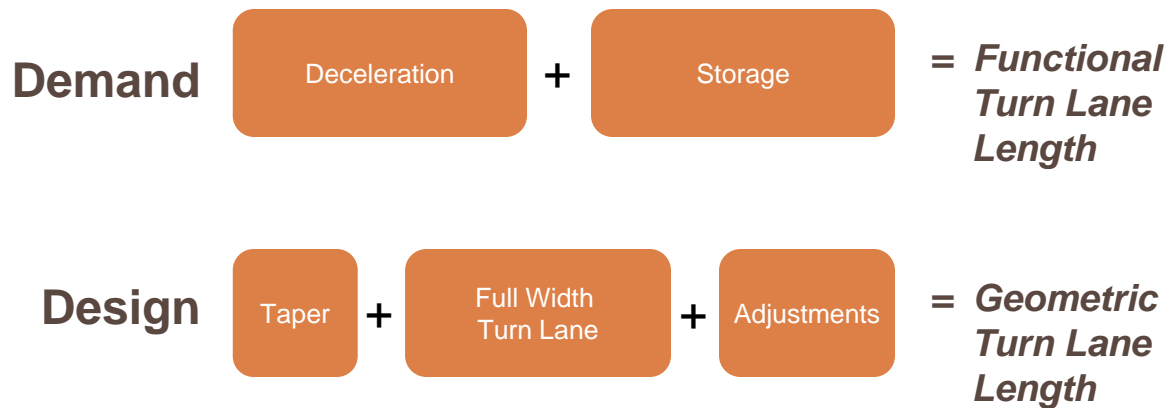
## Taper Table

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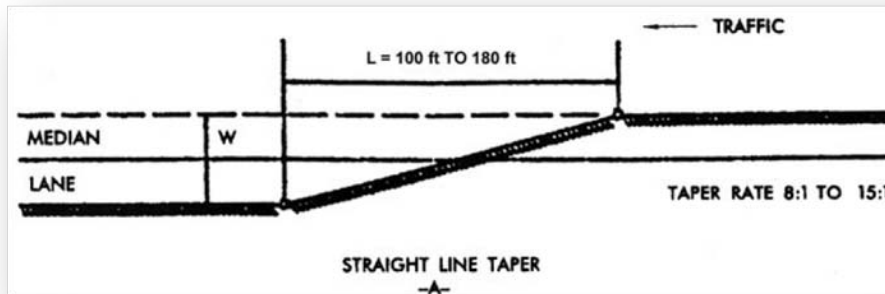
## Grade Adjustment Table

- **Table B-9** – *Page B-19*

# Basic Objective



Example of Turn Lane Design



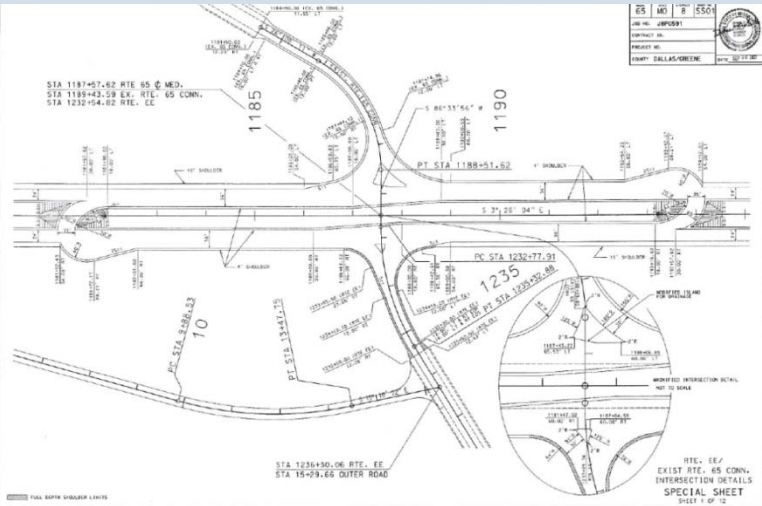
Source: AASHTO Green Book – Geometric Design of Highways and Streets, 2004

- The basic objective of a turn lane is to reasonably accommodate deceleration plus storage.
- The design process involves first computing the expected DEMAND, which is based on vehicle speeds and volume and is considered to be the **FUNCTIONAL TURN LANE LENGTH**.
- The next step in the design process involves determining the DESIGN side of the equation, how to distribute the available space in the corridor between the taper and the full width portion of the turn lane. The DESIGN is considered to be the **GEOMETRIC TURN LANE LENGTH**.
- Adjustments may need to be applied to the design components of the turn lane length determination.

# Part B - Process

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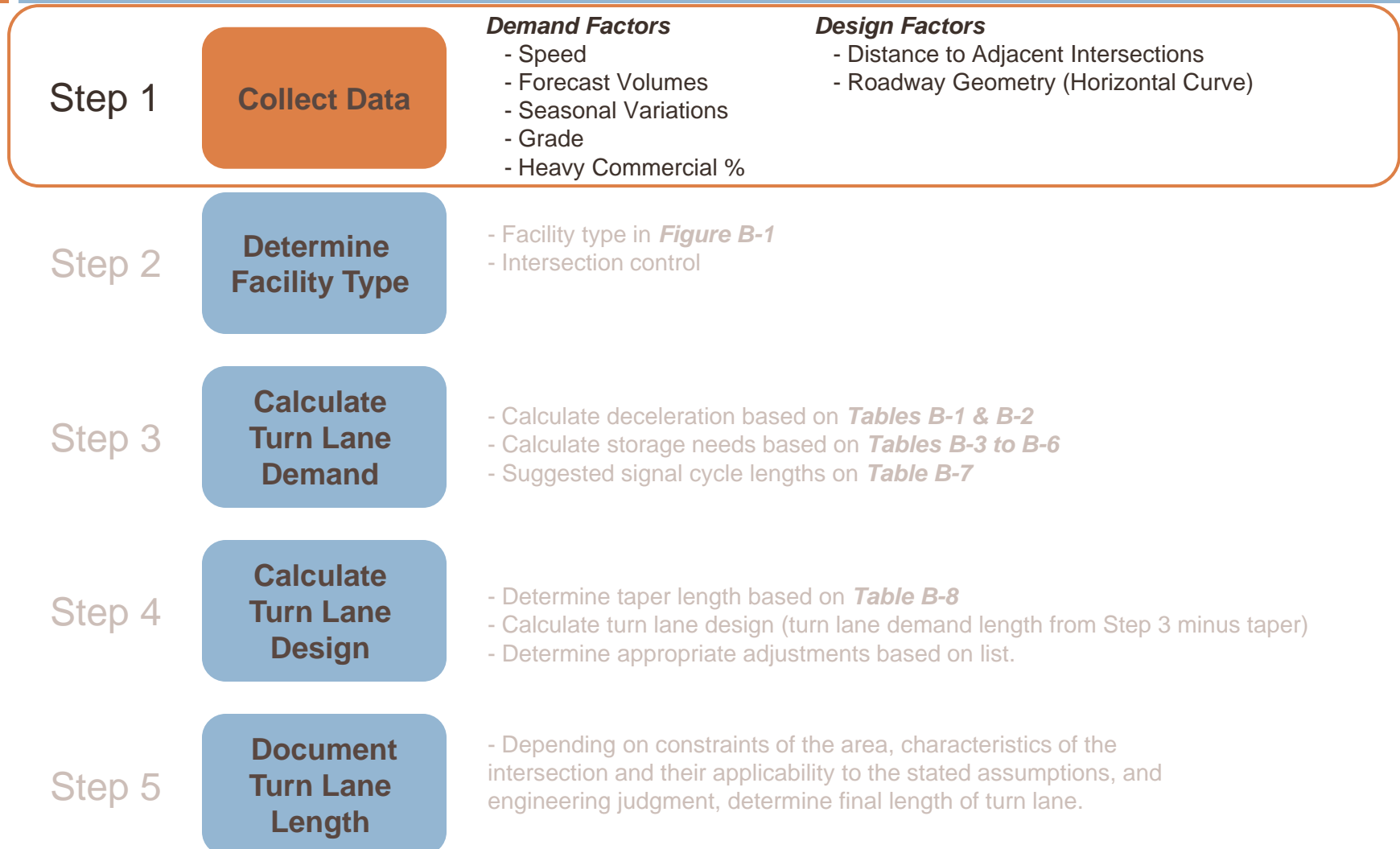
## Innovative Intersection Design Concept – Indirect Left Turn



- A variation of the indirect turn intersection design concept is being used in Missouri. This design is more compact than the directional median version and prohibits all movements except the right turns at the minor road.
- The downstream u-turns which provide access between all legs, are located approximately 600 feet past the minor leg. The left turn lane for the u-turn extends all the way back to the minor roads to encourage drivers on the minor road to turn directly into the left turn lane (instead of into the through lanes on the major road and then weaving).

Source: Missouri Department of Transportation

# Turn Lane Length Process



# Vehicle Speed

DESIGN DESIGNATION (T.H. 36)

Cost = 4,455,000

Year) 2006 = 48,100 Design Speed 60 MPH

Year) 2026 = 65,800 Based on Stopping Sight Distance

Hr. Vol.) = 4610 Height of eye 3.5' Height of object 2.0'

(al Distr.) = 55/45 % Design Speed not achieved at:

(mmercial) = 3.9 % STA. \_\_\_\_\_ TO STA. \_\_\_\_\_ MPH \_\_\_\_\_

Example of Design Speed from Standard Plans

- Understanding vehicle speeds along a segment of highway is a key factor affecting the recommended deceleration component of the ultimate turn lane length.
- There are a variety of measures of related vehicle speed. For determining turn lane lengths, the suggested order of preference is:
  1. Design Speed of the facility
  2. 85<sup>th</sup> percentile Speed of facility
  3. Statewide Average 85<sup>th</sup> percentile for Facility Type (see Figure B-1)
- In no case should the posted speed limit be used in determining the estimated deceleration length.



Source: Minnesota Department of Transportation

FIELD SPEED SURVEY SHEET

Road No. 55 Zone 55 MPH Location @ 150' L.W.

Ref. Pt. Time 1:22 - 3:16 P.M. Road Type - 2 L.V. E. W.V.

County - Anoka Weather - CLEAR

Date - 5/1/08 Observer - E. BRISNAY

Day - THURSDAY

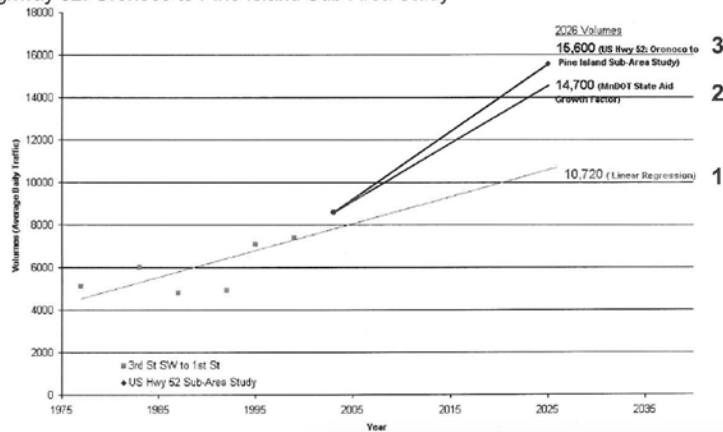
Mile	VEHICLES				VEHICLES				VEHICLES			
	Y	A	T	N	Y	A	T	N	Y	A	T	N
60												
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Example of Spot Speed (85<sup>th</sup> Percentile) Study

# Forecast Traffic Volumes

Forecast traffic volumes were estimated using the following sources:

- 1 - Historic Traffic Growth – Linear Regression (MnDOT)
- 2 - State Aid Manual (County growth rate)
- 3 – US Highway 52: Oronoco to Pine Island Sub-Area Study



Source: CH2M HILL

## Example of Different Forecast Methods

- Forecast Traffic Volumes (both turning and mainline volumes) should be calculated by one of the following methods (in order of preference):
  1. Design Year Volumes (provided by District/Central Office Planning Staff)
  2. Historic Volumes extrapolated to estimate 20 Year forecast volumes
  3. 20-Year Multiplier as documented by State Aid and found at the following website under County Reference Data: [www.dot.state.mn.us/stateaid/sa\\_csah.html](http://www.dot.state.mn.us/stateaid/sa_csah.html)
- In **no case** should existing volumes be used in computing the estimated future demand.

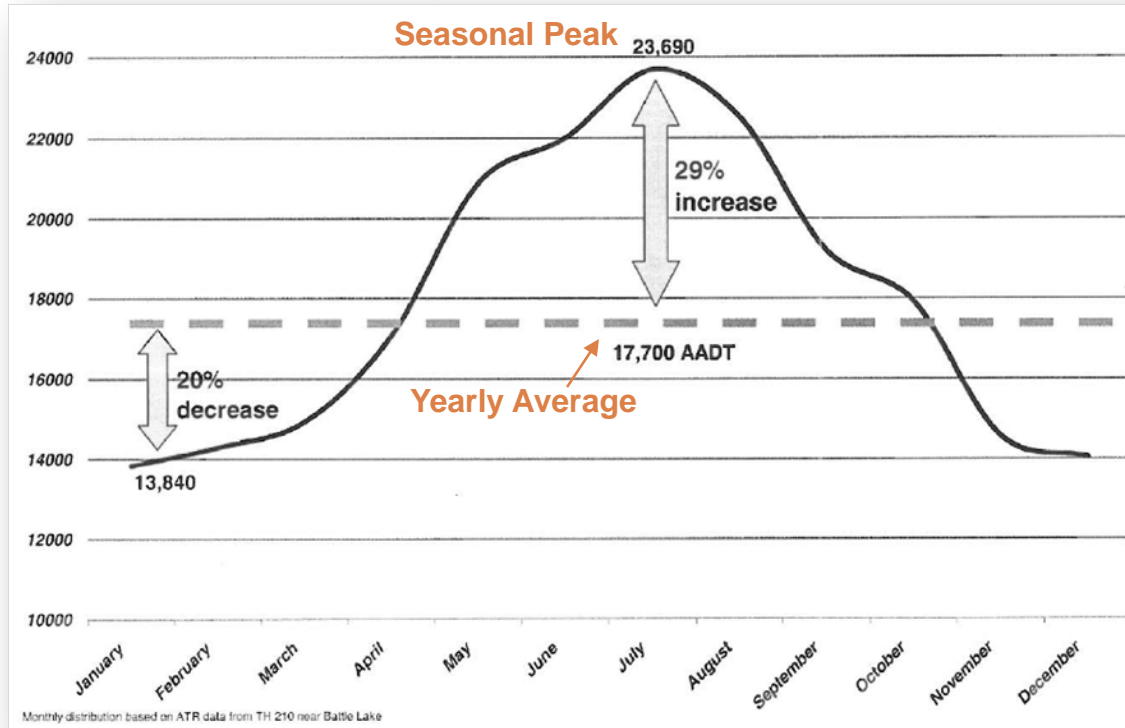
## 2009 TRAFFIC FACTOR PROJECTION

CURRENT TRAFFIC PROJECTION FACTORS				
County Number	County Name	State Aid District Number	Traffic Projection Factor	County Seat
1	Aitkin	3	1.5	Aitkin
2	Anoka	5	1.5	Anoka
3	Becker	4	1.4	Detroit Lakes
4	Beltrami	2	1.3	Bemidji
5	Benton	3	1.6	Foley
6	Big Stone	4	1.1	Ortonville
7	Blue Earth	7	1.6	Mankato
8	Brown	7	1.4	New Ulm
9	Carlton	1	1.3	Carlton
10	Carver	5	1.8	Carver
11	Cass	3	1.5	Walker
12	Chippewa	8	1.2	Montevideo

Source: Mn/DOT State Aid, 20-Year Traffic Projection Factors



# Seasonal Variations



Example of Seasonal Variation

- If the segment of highway is subject to large seasonal variations (recreational routes, primary farm to market routes, etc.), the designer should make a decision – is the turn lane going to be designed to accommodate the seasonal peak or the yearly average?
- There is no correct answer to this question, but the answer may impact construction costs (designing for the seasonal peak will likely result in the need for longer turn lanes) and public perception (the road was just reconstructed – why are queues of vehicles backing out of the brand new left turn lane?).



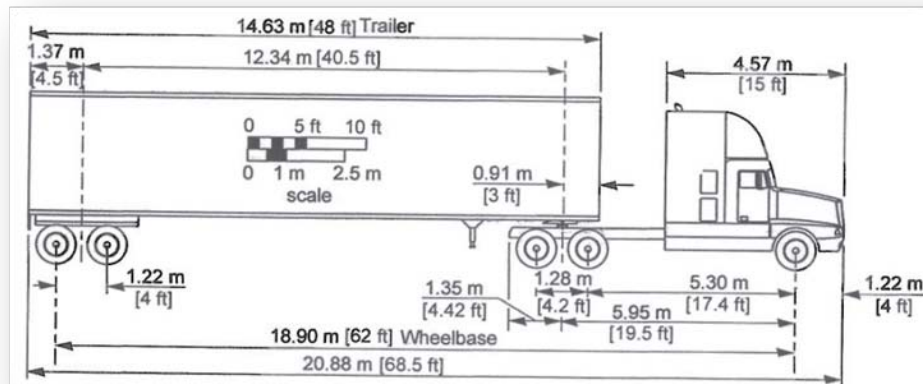
# Grade and Heavy Commercial



**Example of Intersection on Grade**

- Grade at Intersection** – what is the roadway grade at the intersection? Downhill grades in excess of 3% increase deceleration distances by 20% to as much as 35%. Uphill grades in excess of 3% shorten deceleration distances by 10% to 20%.
- Heavy Commercial** - what is the fraction of heavy commercial in the traffic stream? Determining a storage length requires an understanding of the composition of the traffic stream. The distance required to store a platoon of passenger cars (at 20 feet/vehicle) is much less than for commercial vehicles – single unit trucks (30 feet), buses (up to 45 feet) and interstate semi trailers (75 feet).

**Heavy Commercial Size Example**

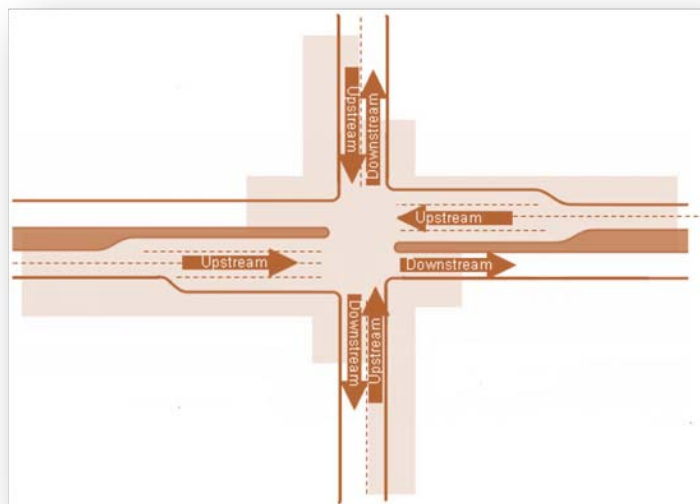


Source: AASHTO Green Book, WB-19 [WB-62] Design Vehicle

# Roadway Geometry & Adjacent Intersections



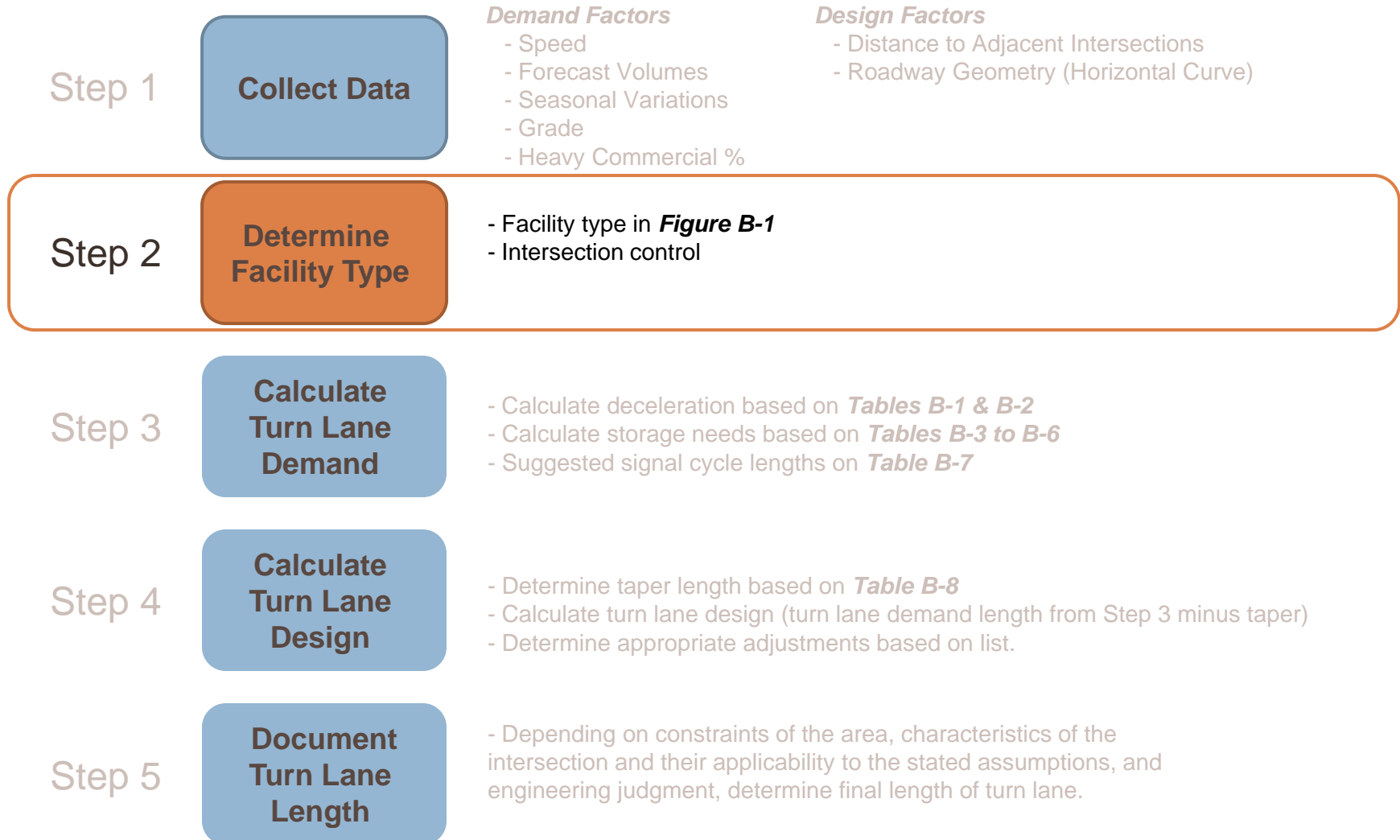
*Example of Turn Lane on Horizontal Curve*



*Intersection Influence Areas*

- Roadway Geometry** – Is the intersection located near or in a horizontal curve? The use of 15:1 tapers to transition into turn lanes has been observed to result in erratic maneuvers on the part of some drivers when the beginning of the turn lanes is located near or on the outside of a horizontal curve.
- The 15:1 taper can look very much like the tangent extended and the entrance to the turn lane is, therefore, not well define. In this case, the designer is encouraged to use a sharper taper to better identify the entrance to the turn lane.
- Distance to Adjacent Intersections** – How constrained are the conditions in terms of distances to adjacent intersections and driveways? The distance to adjacent intersections can have a significant effect on the recommended turn lane length. Intersections have influence areas both upstream and down and basic access management principles suggest that to optimize safety these influence areas should not overlap. In addition, an effort should be made to avoid the placement of private driveways anywhere along the length of either the full width turn lane or taper.

# Turn Lane Length Process



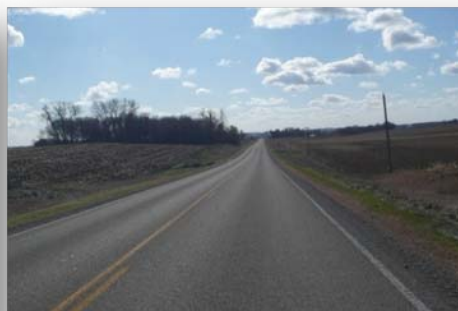
# Functional Classification

Category	Land-Use or Facility Type	Typical Functional Classification	Typical Posted Speed
<b>1 - High-Priority Interregional Corridors (IRCs)</b>			
1F	Interstate Freeway	Interstate Highways	55 – 75 mph
1AF	Non-Interstate Freeway	Principal Arterials	55 – 65 mph
1A	Rural	Principal Arterials	55 – 65 mph
1B	Urban / Urbanizing	Principal Arterials	40 – 55 mph
1C	Urban Core	Principal Arterials	30 – 40 mph
<b>2 - Medium-Priority Interregional Corridors</b>			
2AF	Non-Interstate Freeway	Principal Arterials	55 – 65 mph
2A	Rural	Principal Arterials	55 – 65 mph
2B	Urban / Urbanizing	Principal Arterials	40 – 55 mph
2C	Urban Core	Principal Arterials	30 – 40 mph
<b>3 - Regional Corridors</b>			
3AF	Non-Interstate Freeway	Principal Arterials	55 – 65 mph
3A	Rural	Principal/Minor Arterials	45 – 65 mph
3B	Urban / Urbanizing	Principal /Minor Arterials	40 – 45 mph
3C	Urban Core	Principal/Minor Arterials	30 – 40 mph
<b>4 - Principal Arterials in the Twin Cities Metropolitan Area and Primary Regional Trade Centers (Non-IRCs)</b>			
4AF	Non-Interstate Freeway	Principal Arterials	55 – 65 mph
4A	Rural	Principal Arterials	45 – 55 mph
4B	Urban / Urbanizing	Principal Arterials	40 – 45 mph
4C	Urban Core	Principal Arterials	30 – 40 mph
<b>5 - Minor Arterials</b>			
5A	Rural	Minor Arterials	45 – 55 mph
5B	Urban / Urbanizing	Minor Arterials	40 – 45 mph
5C	Urban Core	Minor Arterials	30 – 40 mph
<b>6 - Collectors</b>			
6A	Rural	Collectors	45 – 55 mph
6B	Urban / Urbanizing	Collectors	40 – 45 mph
6C	Urban Core	Collectors	30 – 40 mph
<b>7 - Specific Area Access Management Plans</b>			
7	All	All	All

Source: Mn/DOT Access Management Manual

Figure B-2 - Mn/DOT Access Categories

Examples:	Location	Category	Facility Type	Functional Classification
US Highway 10	Anoka Co	1A-F	Non-Interstate Freeway	Principal Arterial
US Highway 10	Washington Co	5A	Rural Conventional	Minor Arterial



Example Rural Conventional Roadway

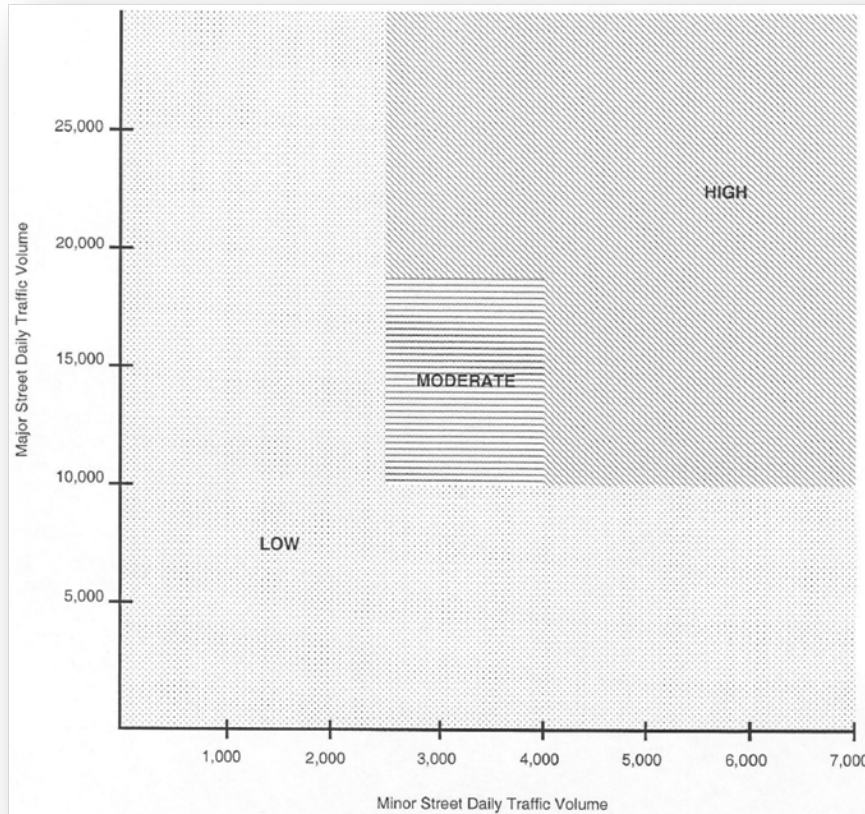


Example Rural Expressway Roadway

- Selecting a facility type is an important step because the facility type suggests a speed, which influences deceleration distances, and it suggests a design priority.
- On high speed (rural and urban) arterials it is suggested that **ALL** deceleration take place in the turn lane but on low speed urban roadways a fraction of the deceleration can take place in the through lane.
- Determination of rural or urban category is based on **Access Management Category Assignments** prepared by the Mn/DOT Office of Investment Management  
 Access Management Website: [www.dot.state.mn.us/accessmanagement/index\\_categoryassignments.html](http://www.dot.state.mn.us/accessmanagement/index_categoryassignments.html)
- The roadway is categorized as expressway or conventional roadway based on segment determinations completed by district staff and collected by the Mn/DOT Office of Traffic, Safety, and Technology.



# Intersection Control

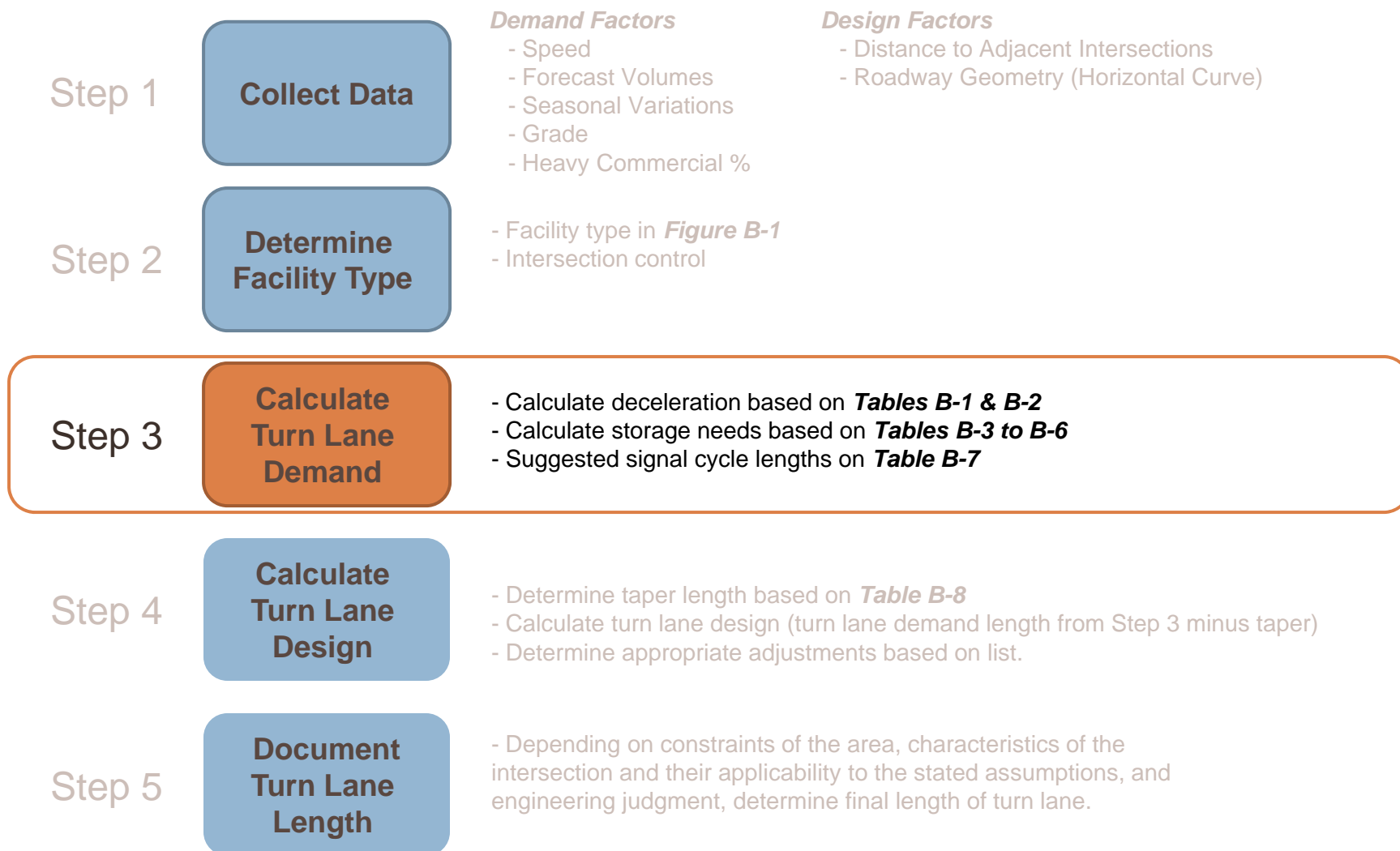


Source: CH2M HILL

**Figure B-3 - Estimated Probability of Meeting the Volume Warrant for Traffic Signal Installation**

- Assigning a type of intersection control (Thru/STOP, All-Way STOP or Traffic Signal) has a significant effect on the determination of turn lane lengths.
- Controlled intersections which require vehicles to stop, increase storage lengths while vehicles wait for their turn to enter the intersection.
- It is important to remember that turn lanes are designed for a point in time 20 years in the future. As a result, it is **NOT** sufficient to document the existing intersection control. An effort should be made to estimate the type of control that would likely be in place in the design year. Discussion with District Traffic Engineering staff can provide insight.
- In addition, plotting the forecast traffic volumes on the adjacent graph results in an estimate of the probability of the combination of major and minor road forecast volumes exceeding the warrants for signalization in the *Minnesota Manual on Uniform Traffic Control Devices (MNMUTCD)*.

# Turn Lane Length Process



# Deceleration Length

**Table B-1** Deceleration Distances for Lower Speed Urban Conventional Roadways

Design Speed (mph)	(No Deceleration in Through Lane)		(10 mph Deceleration in Through Lane)	
	Stop Condition (feet)	To 15 mph (feet)	Stop Condition (feet)	To 15 mph (feet)
20	70	35	20	-
25	110	75	40	5
30	160	125	70	35
35	215	180	110	75
40	275	240	160	125
45	350	215	215	180
50	425	390	275	240

**Table B-2** Deceleration Distances for High Speed Urban & Rural Roadways

Design Speed (mph)	(No Deceleration in Through Lane)		(10 mph Deceleration in Through Lane)	
	Stop Condition (feet)	To 15 mph (feet)	Stop Condition (feet)	To 15 mph (feet)
45	350	315	215	180
50	425	390	275	240
55	515	480	350	315
60	605	570	425	390
65	715	680	515	480
70	820	785	605	570
75	940	905	715	680

- The deceleration component of the turn lane length is a function of the design speed of the facility and the amount of deceleration that is allowed in the through lanes.
- Deceleration lengths are provided for both a stop condition that would apply to left turn lanes and to 15 mph that would apply to right turn lanes.
  - **Table B-1** – Urban Conventional Roadway – assumes 10 mph deceleration in through lane
  - **Table B-2** – Urban/Rural Expressway Roadway – assumes no deceleration in through lane
- *Italicized* values within the tables are interpolated. The 15 mph values were calculated by subtracting 35 feet from the stop condition column.

Table Source: ITE Traffic Engineering Handbook (2009), Table 10-2, Page 172

# Storage Length – Unsignalized Intersection

**Table B-3**  
Storage Length for Unsignalized Intersections

Left-Turning Volume	Storage Length (feet)		
	0 – 5% Heavy Commercial	>5 – 10% Heavy Commercial	>10 – 15% Heavy Commercial
50	50	50	60
60	55	60	70
70	65	70	80
80	75	80	90
90	85	90	100
100	95	100	115
110	105	110	125
120	110	120	135
130	120	130	150
140	130	140	160
150	145	150	170
160	150	160	180
170	160	170	190
180	165	180	205
190	175	190	215
200	185	200	225

- The storage length computation for left turn lanes at unsignalized intersections is based on accommodating the average number of arrivals in the turn lane during a two-minute period. The two minute period represents the upper range of the typical delay incurred by a left turning vehicle waiting for opposing vehicles to clear the intersection.
- The recommended practice assumes a minimum storage length for 2 vehicles equals 50 feet.
- The storage length requirements for right turn lanes at unsignalized intersections is assumed to be zero since, in virtually all cases, these vehicles would have the right-of-way entering the intersection and would incur no delay.

$$\text{Storage Length} = \left( \left( \text{Turn Lane Peak Hour Volume} / 60 \right) * 2 \right) * \left( (\% \text{ Passenger Vehicles} * 25 \text{ feet}) + (\% \text{ HC} * 75 \text{ feet}) \right)$$

Average number of cars in 2-minute period

Weighted average between passenger cars and heavy commercial



# Storage Length – Signalized Intersection (1 of 3)

## Method 1 – Basic Equation

- Note:** The following method for estimating the storage length requirements at signalized intersections should only be used when the output from computer models (Synchro, VISSM, etc.) are not available.
- The storage length requirements for both right and left turn lanes at signalized intersections are based on the premise that vehicles only need to be stored during the red portion of the signal cycle. As a result, the basic equation includes the following mathematical operations:
  - Dividing the design hour approach volume by the number of signal cycles/hour.
  - Multiplying the vehicles per signal cycle by the fraction of the cycle that is red for that movement.
  - Multiplying by the average of 25 feet per vehicle and adjusting for the fraction of heavy commercial and the number of turning lanes.
  - Multiplying the results by 2 to account for the random arrival of vehicles.

**1-G/C** = Identifies the fraction of the signal cycle that is red for a particular movement. Two key points – the formula assumes that vehicles only need to be stored during the red portion of the signal phase and that **ALL** vehicles in that arrival on red clear the intersection on the following green phase.

**DHV** = Design Hourly Volume for turn lane

Adjustment to hourly volume to account for heavy commercial traffic.

Average storage length for a passenger vehicle

Randomness factor that converts the average storage length to a 95<sup>th</sup> percentile storage length

$$\text{Storage Length (ft)} = \frac{(1-G/C)(DHV)\left(1 + \frac{\% \text{ Heavy Commercial}}{100}\right)(25 \times 2)}{(\# \text{ cycles per hour})(\# \text{ traffic lanes})}$$

60 sec cycle length = 60 cycles per hour  
 90 sec cycle length = 40 cycles per hour  
 120 sec cycle length = 30 cycles per hour

# of Turn lanes (single or dual turn lanes)

# Storage Length – Signalized Intersection (2 of 3)

## Method 2 – Look Up Tables

- A second method for determining the storage length at a signalized intersection involves using *Tables B-4, B-5 and B-6*. The storage lengths in these tables are the output from the basic equation and represent the recommended left turn storage lengths in a single left turn lane for three common cycle lengths. The tables assume 5% heavy commercial and one turn lane.
- Storage Length Determination - Use of the tables require estimation of cycle length and the percent of left turn green time. Designers are encouraged to coordinate with District traffic signal operations staff for assistance. If signal operations staff are not available, *Mn/DOT's Traffic Signal Timing and Coordination Manual*, Section 3.7 Critical Lane Analysis, should be reviewed to estimate cycle length and percent of green time for left turn movements. See *Page B-15* for the Sum of Critical Movement approach for determining cycle length and percent of left turn green time.

**Table B-4 – 60 Second Signal Cycle Length**

Storage Length in Feet (60 second cycle)

	Percent Left-Turn Green Time							
	10%	20%	30%	40%	50%	60%	70%	80%
100	80	70	70	60	50	40	30	20
125	100	90	80	70	60	50	40	30
150	120	110	100	80	70	60	40	30
175	140	130	110	100	80	70	50	40
200	160	140	130	110	90	70	60	40
225	180	160	140	120	100	80	60	40
250	200	180	160	140	110	90	70	50
275	220	200	170	150	120	100	80	50
300	240	210	190	160	140	110	80	60
325	260	230	200	180	150	120	90	60
350	280	250	220	190	160	130	100	70
375	300	270	230	200	170	140	100	70
400	320	280	250	210	180	140	110	70

**Table B-5 – 90 Second Signal Cycle Length**

Storage Length in Feet (90 second cycle)

	Percent Left-Turn Green Time							
	10%	20%	30%	40%	50%	60%	70%	80%
100	120	110	100	80	70	60	40	30
125	150	140	120	100	90	70	50	40
150	180	160	140	120	100	80	60	40
175	210	190	170	140	120	100	70	50
200	240	210	190	160	140	110	80	60
225	270	240	210	180	150	120	90	60
250	300	270	230	200	170	140	100	70
275	330	290	260	220	180	150	110	80
300	360	320	280	240	200	160	120	80
325	390	350	300	260	220	180	130	90
350	420	370	330	280	230	190	140	100
375	450	400	350	300	250	200	150	100
400	480	420	370	320	270	210	160	110

**Table B-6 – 120 Second Signal Cycle Length**

Storage Length in Feet (120 second cycle)

	Percent Left-Turn Green Time							
	10%	20%	30%	40%	50%	60%	70%	80%
100	160	140	130	110	90	70	60	40
125	200	180	160	140	110	90	70	50
150	240	210	190	160	140	110	80	60
175	280	250	220	190	160	130	100	70
200	320	280	250	210	180	140	110	70
225	360	320	280	240	200	160	120	80
250	400	350	310	270	220	180	140	90
275	440	390	340	290	250	200	150	100
300	480	420	370	320	270	210	160	110
325	520	460	400	350	290	230	180	120
350	560	490	430	370	310	250	190	130
375	600	530	460	400	330	270	200	140
400	630	560	490	420	350	280	210	140

# Storage Length – Signalized Intersection (3 of 3)

## Sum of Critical Movements – Estimating Cycle Lengths and Percent Left Turning Green Time

- The process of summing critical movements at a signalized intersection (basically the addition of the left turn and opposing through volume on the N/S and E/W legs of intersections) provides a reasonable estimate of signal cycle lengths and the percent of left turn green time.
- The estimated cycle lengths are obtained from *Table B-7* and the percent of left turn green time is computed by dividing the left turn volume on any given approach by the total sum of the critical movements

**Table B-7**  
Suggested Signal Cycle Lengths

Sum of Critical Volume	2 Phase Signal	5 Phase Signal	8 Phase Signal
700	45	60	90
800	60	75	105
900	60	75	105
1000	75	90	105
1100	75	90	105
1200	90	105	120
1300	105	120	135
1400	120	135	150
1500	135	150	165
1600	150	165	180
1700	165	180	180
1800	180	180	180

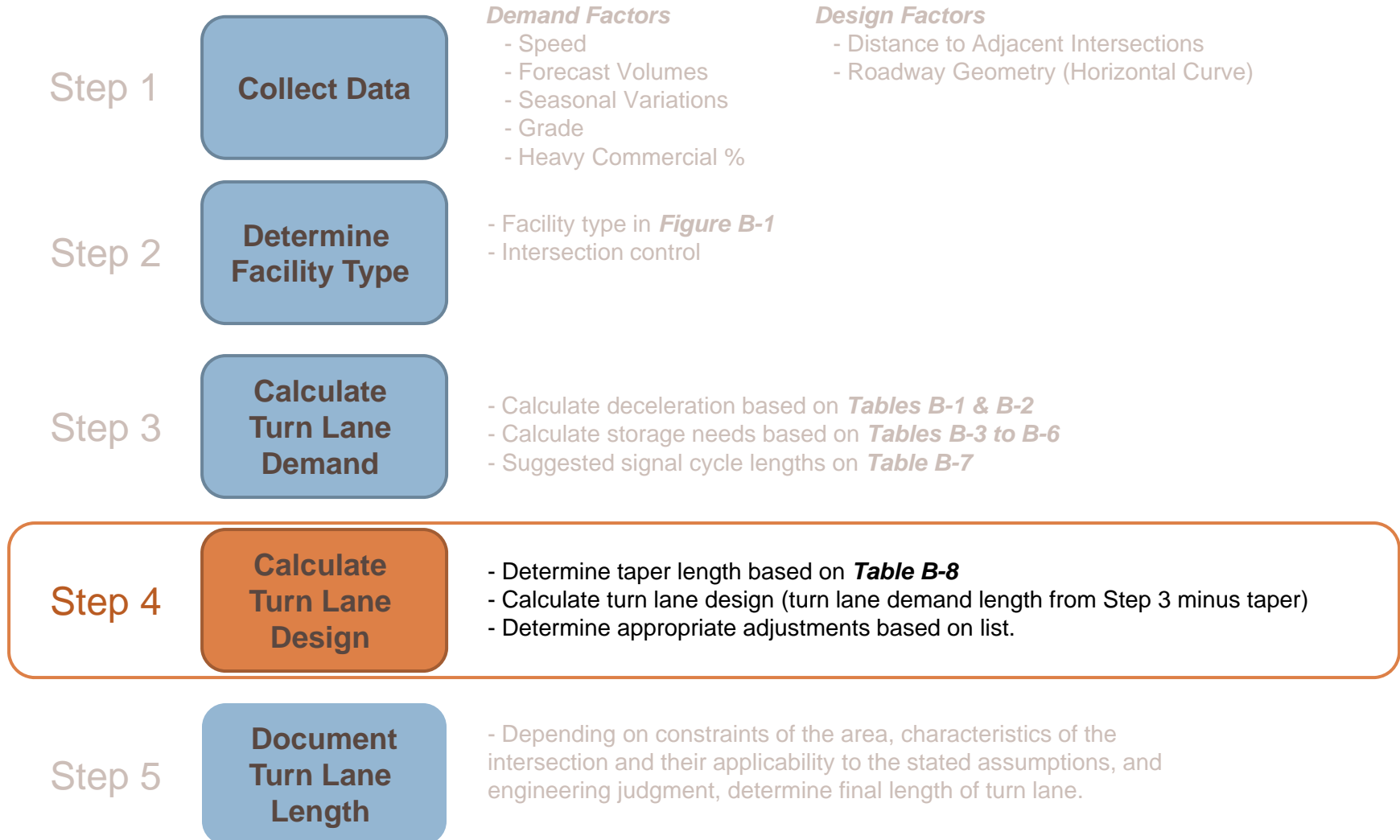
### 3.7.3. Summary of Critical Lane Analysis

A summary of the critical lane method for evaluating the adequacy of a signalized intersection is as follows:

- Assign traffic volumes to lanes.
  1. Separate turn lanes accommodate their respective turning movements.
  2. Right turns are equivalent to through movements if a separate turn lane is not provided.
  3. If separate left turn lanes are not used, lane distribution is attained through the use of through vehicle equivalents.
  4. If there are single lane approaches, special adjustments must be made to account for the impeding effect of left turning vehicles.
- Check if two-phase signal operation is feasible or if a multi-phase operation is required to provide protected left turn movements.
- Identify critical movements for each signal phase.
- Evaluate level of intersection operation based on summation of critical movements.

Source: Mn/DOT Traffic Signal Timing and Coordination Manual

# Turn Lane Length Process



# Taper Lengths

Facility Type	Taper	Length
Unconstrained Conventional/Expressway	1:15	180 feet
Constrained Expressway Roadway	1:8	100 feet
Constrained Conventional Roadway	1:5	60 feet

**Table B-8**  
Taper Lengths

*Example of Constrained Urban Environment*



- Tapers are the transition from the through lanes to the full width portion of the left or right turn lane. The basic taper length that should be used in most cases is 1:15 or 180 feet for a twelve foot wide turn lane.
- The two most common cases where consideration should be given to reducing the length of the taper include:
  - **Beginning turn lanes near or in horizontal curves.** At many curves, the 1:15 taper does not provide enough of a visual cue to drivers and they may end up following the taper because it can appear to be the tangent extended. If a shorter taper is used it is the recommended practice to add the difference to the full width portion so that the overall turn lane length remains sufficient to accommodate both deceleration and storage.
  - In **constrained urban environments** where the distance between adjacent intersections is insufficient to provide both the recommended taper and full width storage distances. In these constrained conditions, the recommended practice is to provide as much of the full width storage as possible and to sacrifice taper lengths to the extent necessary to make the design fit the available space. **However, in all cases the length of the full width turn lane should exceed the taper length.**

# Adjustments - Summary (1 of 7)

## Grade



Is the grade greater than 3%?

See Page B-19

Adjust deceleration based on Table B-9.

## Heavy Commercial



Is there more than 10% heavy commercial?

See Page B-20

Adjust deceleration based on Tables B-1 and B-2.  
Adjust Storage lengths based on Tables B-3 through B-6.

## Horizontal Curves



Is the intersection located in or near a horizontal curve?

See Page B-21

Adjust taper to 1:8 to better delineate the entrance to the turn lane, adding the difference back to the full width length.

## Dual Left Turn Lanes

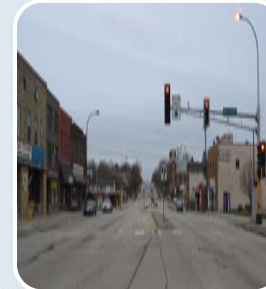


Is there a need for dual left turn lanes (more than 300 turning vehicles in the peak hour)?

See Page B-22

Adjust storage based on Tables B-4 through B-6.

## Location Constraints



Is there existing constraints and not enough space to provide the recommended turn lane lengths?

See Page B-23

Adjust taper, storage and deceleration based on operations, safety and cost.

## Corridor Consistency



Is this design consistent with adjacent intersection turn lanes?

See Page B-24

Adjust taper, storage and deceleration based on operations, safety and cost.



# Adjustments - Grades (2 of 7)

**Table B-9**  
*Grade Adjustment*

Grade	Upgrade Adjustment	Downgrade Adjustment
3% to 4%	0.9	1.2
5% to 6%	0.8	1.35

**Example of Intersection  
On a Grade**



- Grades in excess of 3% significantly effect vehicle speeds and, therefore, deceleration distances. It is the recommended practice to apply the adjustment factors in *Table B-9* in order to shorten deceleration distances on uphill grades and to lengthen deceleration distances on downhill grades.

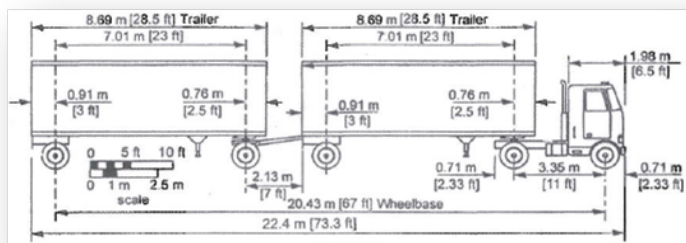
# Adjustments – Heavy Commercial (3 of 7)

**Table B-10**

*Average % Heavy Vehicle Based on Facility Type*

Facility Type	Sample Size	Average % Heavy Commercial
Rural Conventional	11	14%
Rural Expressway	7	9%
Urban Conventional	1	7%
Urban Expressway	2	4%

Source: *Heavy Commercial Volumes at Selected Piezo and Wim Sites (2004 – 2009)*, Office of Transportation Data and Analysis, March 2010.



Source: AASHTO Green Book, WB-20D [WB-67D] Design Vehicle

## Example of Heavy Commercial Vehicle Dimensions from Green Book

## Example of Heavy Commercial Vehicle



## Adjustments to Storage based on Higher Heavy Commercial % :

- Synchro Method - In the Synchro computer model the default value for heavy commercial is 2% and the analyst needs to replace the default volume with the actual value.
- Method 1 – Basic Equation – use the actual % heavy commercial in the equation to account for the higher truck volume.
- Method 2 – *Tables B-4 through B-6* – if the % heavy commercial is greater than 15%, use Method 1 to determine storage needs.

## Adjust Deceleration Lengths -

Consider providing more deceleration length than shown in *Tables B-1 and B-2* to accommodate heavy commercial deceleration characteristics if the % heavy commercial is higher than the averages shown in *Table B-10*. The suggested increase is 30% to the deceleration length. (Source: Current practice of Illinois DOT)



## Adjustments – Horizontal Curves (4 of 7)

Example of Intersection Located on a Horizontal Curve



- The recommended practice for designing turn lanes that begin near or in the outside of a horizontal curve is to shorten the taper from the typical 1:15 (180 feet) to 1:8 (100 feet) in order to better delineate the entrance to the turn lane. The recommended practice also includes adding the difference (80 feet) back to the full width portion.
- An example of this adjustment on a rural two-lane highway with a design speed of 60 mph, the design of a right turn lane that begins near the start of a horizontal curve is shown to the left.

### Example of Horizontal Curve Adjustment to Taper Length

- Full Width Turn Lane Length = **Deceleration + Storage**  
 570 feet + 0 = 570 feet
- Turn Lane Design = **Taper + Full Width**  
 180 feet + 390 feet = 570 feet
- Adjusted Design = **Taper + Full Width**  
 180 feet + 390 feet = 570 feet  
-80 feet + 80 feet  
 100 feet + 470 feet = 570 feet

## Adjustments – Dual Left Turn Lanes (5 of 7)

Example Dual Left Turn Lane Design



- It is recommended practice to consider providing two left turn lanes at signalized intersections whenever the following conditions are present:
  - The design year peak hour left turn volume approaches 300 vehicles per hour.
  - On divided roadways where the median is wide enough such that dual turn lanes can be provided without having to realign the opposing roadway.
- The primary advantage associated with the use of dual left turn lanes is improved traffic operations due to the shorter queue of vehicles in each of the two left turn lanes. The shorter queue requires less green time to clear, allowing the cycle length to be shorter, which reduces the average vehicle delay, the established performance measure for signalized intersection operations.
- If dual left turn lanes are provided, the receiving leg of the intersection also needs to provide two departing lanes for a minimum distance of 500 feet (distance to allow the two lanes of vehicles to merge back to a single lane).

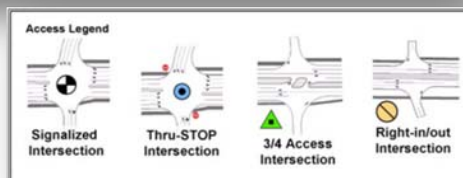
# Adjustments – Location Constraints (6 of 7)



Source: CH2M HILL, TH 14 in Rochester

## Example of Constrained Corridor and Access/Turn Lane Design Decisions

*Some access were closed in order to accommodate longer turn lanes at adjacent intersections.*



- The most common local constraint involves short block spacing in established urban areas, where the distance between adjacent intersections can be as little as 300 to 400 ft.
- In these cases it is important to note that vehicle speeds along urban conventional roadways are low (especially if the facility experiences congestion during peak traffic periods), so deceleration distances are relatively short. In addition, the recommended deceleration lengths in these low speed, urban conditions are further shortened as a result of allowing for a 10 mph speed reduction in the through lanes.
- In constrained urban corridors with frequent intersections and many turning opportunities, the number of turning vehicles at any one intersection will likely be low, particularly at unsignalized intersections. As a result, turn lane lengths will likely be the minimum = 60 feet taper + 60 feet full width = 120 feet. If these minimum values cannot be provided, consideration should be given to closing adjacent intersections in order to provide the space necessary for the recommended turn lane lengths.

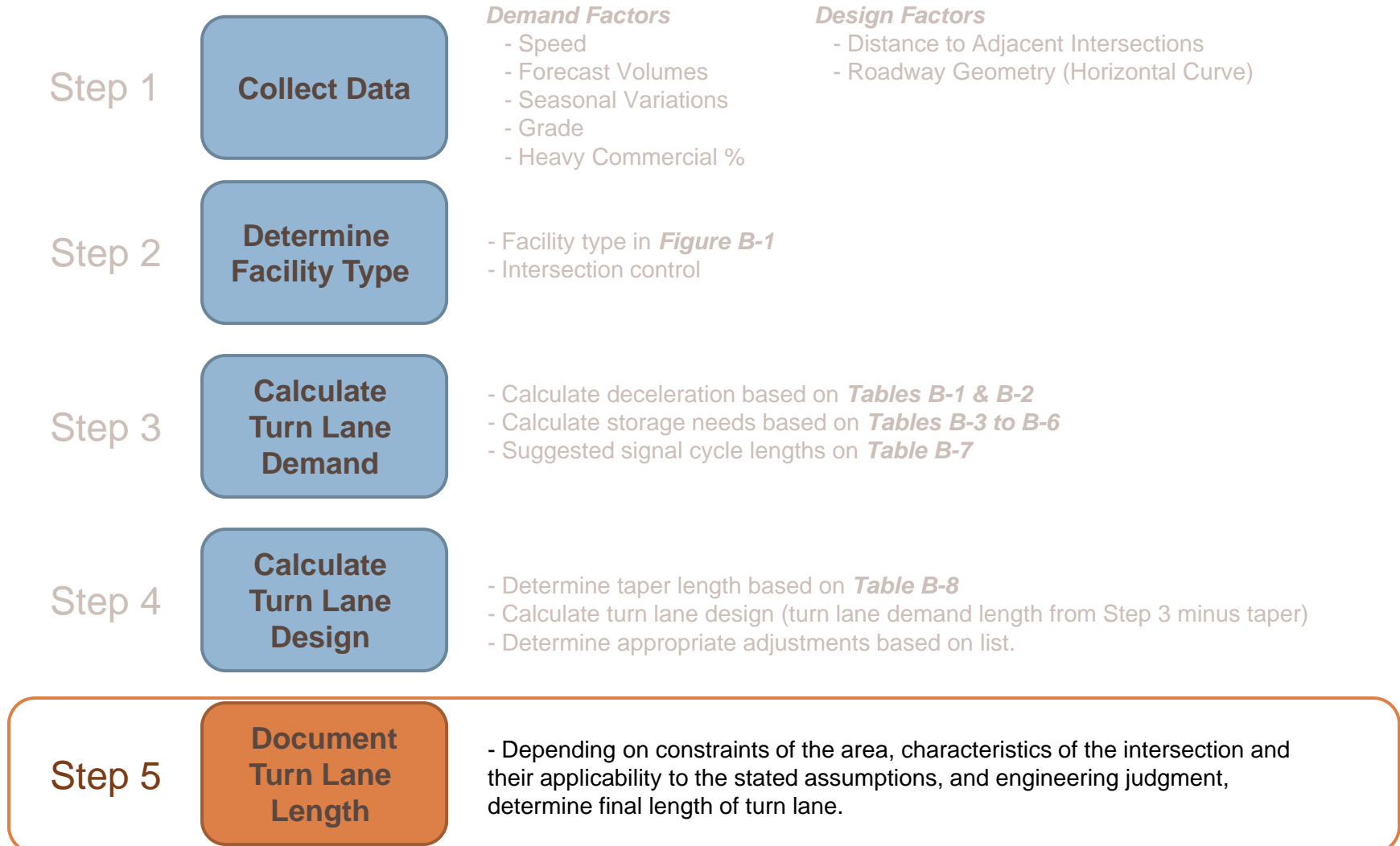
# Adjustments – Corridor Consistency (7 of 7)

## Example of Corridor with Multiple Turn Lane Design



- The key corridor consistency issue involves determining whether the design of turn lanes along a corridor is uniform because of similar conditions – volumes, speed, vehicle types – or do conditions across the corridor vary sufficiently to warrant a different design. Consistency with the design of adjacent turn lanes will better meet driver expectations throughout the corridor.
- The basic objective of turn lanes is to accommodate deceleration plus storage of the turning vehicles at an intersection. One common corridor issue on high volume urban arterials is that the queue of vehicles in the through lanes lined up from a traffic signal often extend beyond the entrance to the turn lanes. In these cases, the length necessary for deceleration plus storage in the turn lanes is less than the length of the queue in the through lanes. In order to support improved intersection operations designers should consider lengthening the full width portion of the turn lane beyond the length for storage so that turning vehicles have full access to the turn lanes.

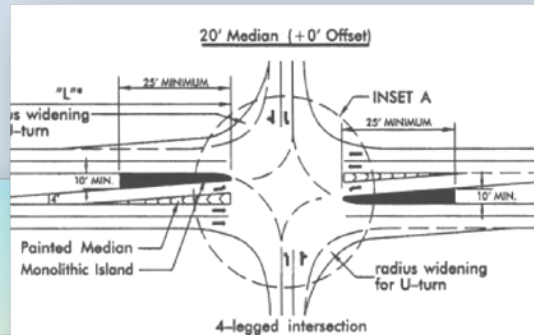
# Turn Lane Length Process



# Part C - Examples

- Example 1 – Rural Expressway Unsignalized .....	C-4
- Example 2 – Rural Expressway Signalized.....	C-6
- Example 3 – Rural Conventional Unsignalized.....	C-8
- Example 4 – Rural Conventional Signalized.....	C-10
- Example 5 – Urban Expressway Unsignalized.....	C-13
- Example 6 – Urban Expressway Signalized.....	C-15
- Example 7 – Urban Conventional Unsignalized.....	C-18
- Example 8 – Urban Conventional Signalized.....	C-20

## Innovative Intersection Design Concept – *Positive Offset Turn Lanes*

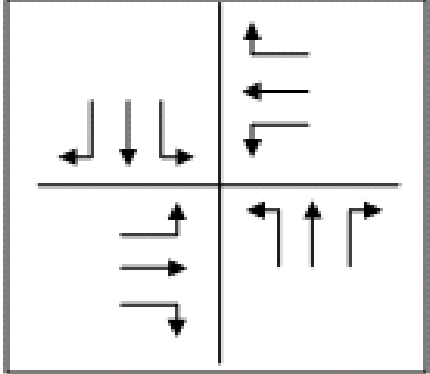


- The traditional turn lane design along median divided roadways has opposing left turn lanes negatively offset – to the left each driver in the left turn lanes.
- This negative offset results in a drivers line of sight to opposing through vehicles being intercepted by the queue of vehicles in the other left turn lane and this creates conflicts at signalized intersections when the left turn movements are permitted (pick a group during the green ball instead of an exclusive turn arrow).
- An innovative solution involves creating a positive offset by putting some (or all) of the median on the right side of the left turn lane to the right and completely opens the line of sight to oncoming vehicles in the through lane.
- If there is a history of left turn (head on) crashes, at a negative offset permitted left turn lane , there are two likely mitigations – conversion to exclusive left turn phasing or construction of the positive offset. The use of the positive offset would allow the continued use of a permitted left turn operation which would result in a lower level of intersection delay and a better level of service.



# TURN LANE DESIGN CHECKLIST (PAGE 1 OF 2)

## STEP 1 – DATA GATHERING

<b>Location</b>	State Roadway: _____ Intersection: _____ <input type="checkbox"/> Left Turn Lane Design for Approach: N / S / E / W <input type="checkbox"/> Right Turn Lane Design for Approach: N / S / E / W	
<b>Vehicle Speed</b> <i>Page B-2</i>	Choose one. Shown in order of preference. <input type="checkbox"/> Design Speed: _____ mph <input type="checkbox"/> 85 <sup>th</sup> Percentile Speed: _____ mph <input type="checkbox"/> Statewide Average Speed: _____ mph ( <i>page B-2, Figure B-1</i> )	
<b>Forecast Traffic Volumes</b> <i>Page B-3</i>	Choose one. Shown in order of preference. <input type="checkbox"/> Design Year Volumes (provided by District/Central Office Planning Staff) <input type="checkbox"/> Historic Volumes (existing volumes extrapolated to estimate 20 year forecast volumes) <input type="checkbox"/> 20-Year Multiplier (documented by State Aid and found at the following website under County Reference Data: <a href="http://www.dot.state.mn.us/stateaid/sa_csah.html">http://www.dot.state.mn.us/stateaid/sa_csah.html</a> <b>Turning Volumes:</b> see graphic at right, also note the number of lanes for each movement. <b>Daily Volumes</b> Major Street Daily Traffic Volumes: _____ vehicles per day Minor Street Daily Traffic Volumes: _____ vehicles per day	
<b>Heavy Commercial</b> <i>Page B-5</i>	Percent Heavy Vehicle: _____% (If percentage of heavy commercial is high special consideration should be taken in Step 4 for deceleration and storage length of turn lane)	
<b>Grade</b> <i>Page B-5</i>	<input type="checkbox"/> Upgrade <input type="checkbox"/> Downgrade Grade of approach: _____% (If greater than 3%, apply deceleration adjustment in Step 4)	
<b>Seasonal Variations</b> <i>Page B-4</i>	Is there a large seasonal variation within the corridor (recreational routes, primary farm to market routes, etc)? If yes, consider the variation and potential increase in traffic volumes during peak periods. Is it enough of an increase to change the design? <input type="checkbox"/> Yes, adjust traffic volumes <input type="checkbox"/> No	
<b>Roadway Geometry and Corridor Characteristics</b> <i>Page B-6</i>	Is the intersection located on a horizontal curve? If yes, adjust taper in Step 4. (See <i>Page B-17</i> and <i>Table B-8</i> ) <input type="checkbox"/> Yes, on horizontal curve <input type="checkbox"/> No Are there adjacent intersections that may influence the turn lane design? If yes, consider adjustments to the turn lane design to better accommodate the constrained conditions. (See <i>Pages B-23 and 24</i> ) <input type="checkbox"/> Yes, constrained location <input type="checkbox"/> No	
<b>STEP 2 – DETERMINE FACILITY TYPE</b>		
<b>Determine Facility Type</b> <i>Page B-8</i>	Rural vs. Urban (based on Access Management Category Assignments: <a href="http://www.dot.state.mn.us/accessmanagement/index_categoryassignments.html">www.dot.state.mn.us/accessmanagement/index_categoryassignments.html</a> ) <input type="checkbox"/> Urban <input type="checkbox"/> Rural Expressway vs. Conventional (determined by Mn/DOT Office of Traffic, Safety and Technology) <input type="checkbox"/> Expressway <input type="checkbox"/> Conventional	
<b>Intersection Control</b> <i>Page B-9</i>	<input type="checkbox"/> Signalized: _____ sec cycle length <input type="checkbox"/> Unsignalized <input type="checkbox"/> Future Signal? (see <i>Figure B-3</i> )	

# TURN LANE DESIGN CHECKLIST (PAGE 1 OF 2)

## STEP 3 – CALCULATE TURN LANE DEMAND

<b>Deceleration Length</b> <i>Page B-11</i>	Based on speed and facility type determine deceleration length for turn lane. <ul style="list-style-type: none"> <li>• Table B-1 for low speed (20 – 50 mph) Urban Conventional Roadway</li> <li>• Table B-2 for high speed (45 – 75 mph) Rural and Urban Roadways</li> </ul> Interpolation between values in the tables may be necessary based on speed data.	<b>Deceleration Distance</b>  _____ feet
<b>Storage Length</b> <i>Page B-12</i>	Unsignalized Intersections Left Turn Lane – see <i>Table B-3</i> , based on Left-Turning Volume and Heavy Commercial %, or equation on <i>Page B-12</i> . Right Turn Lane – assumed to be 0 feet since in virtually all cases these vehicles would have the right-of-way entering the intersection and would incur no delay  Signalized Intersections <input type="checkbox"/> Synchro Output Available: 95 <sup>th</sup> percentile queue length. <input type="checkbox"/> Method 1 – Basic Equation: equation on <i>Page B-13</i> . <input type="checkbox"/> Method 2 – Look Up Tables: <i>Tables B-4</i> through <i>B-6</i> on <i>Page B-14</i> using Sum of Critical Movement Calculations (see <i>Page 4</i> of checklist)	<b>Storage Distance</b>  _____ feet
<b>Turn Lane Demand</b>	Add the Deceleration Distance and the Storage Distance	<b>Turn Lane Demand</b>  = _____ feet

## STEP 4 – CALCULATE TURN LANE DESIGN

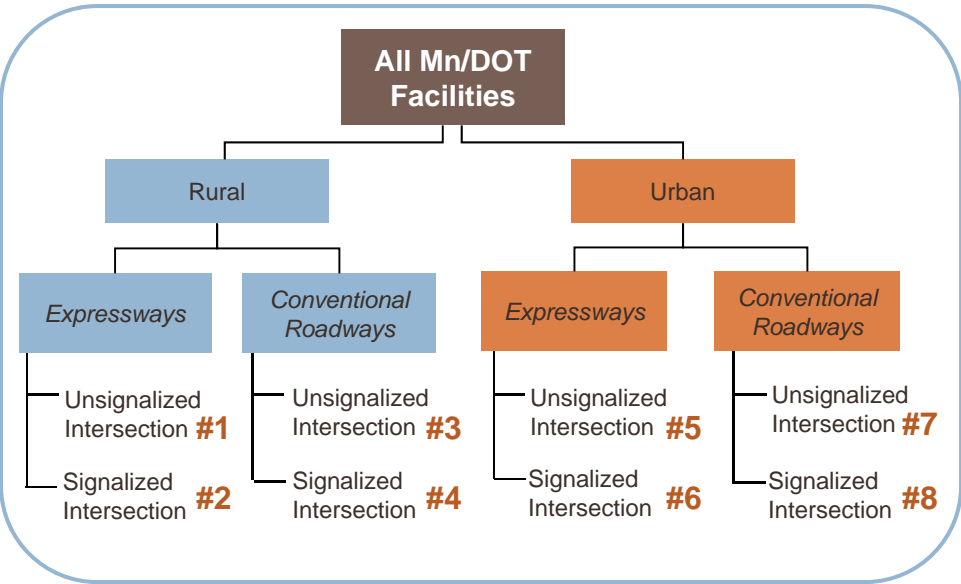
<b>Determine Taper</b> <i>Page B-17</i>	Determine Taper based on Facility Type <ul style="list-style-type: none"> <li><input type="checkbox"/> Unconstrained Conventional/Expressway = 180 feet (1:15 taper)</li> <li><input type="checkbox"/> Constrained Expressway = 100 feet (1:8 taper)</li> <li><input type="checkbox"/> Constrained Conventional = 60 feet (1:5 taper)</li> </ul>	<b>Taper Length</b>  _____ feet
<b>Full Turn Lane Length</b> (before adjustments)	Take the <b>Turn Lane Demand</b> minus <b>Taper Length</b>	<b>Full Width Turn Lane Length</b> (no adjustments)  _____ feet

## ADJUSTMENTS AND FINAL TURN LANE DESIGN

<b>Adjust Taper</b> <i>Page B-21</i>	If the intersection is located on a horizontal curve, use a 1:8 taper (100 feet)	<b>Adjusted Taper Length</b>  _____ feet
<b>Adjust Full turn Lane Length</b>	If grade is greater than 3% adjust based on <i>Table B-9</i> (multiply the <b>Deceleration Distance</b> by adjustment in table and document the difference in deceleration to the right. <i>Page B-19</i> )	+ / - _____ ft
	If heavy commercial is greater than averages shown in <i>Table B-10</i> , increase <b>Deceleration Distance</b> by 30% and document the difference in length to the right. <i>Page B-20</i>	+ _____ ft
	Are there more than 300 vehicles per hour? May consider <i>dual lefts</i> . The storage length required would be half of the calculated <b>Storage Distance</b> . Document the difference in distance to the right. <i>Page B-22</i>	- _____ ft
	Are there <i>constraints</i> with the adjacent intersections or driveways? Does the <i>through lane queue</i> extend further than the turn lane length? Document a review of the potential impact to the desired turn lane length and adjust accordingly. <i>Page B-23 &amp; B-24</i>	+ / - _____ ft
	<b>Total Adjustments</b>	+ / - _____ ft
		<b>Full Width Turn Lane Length</b> (with adjustments)  _____ feet



# Examples



Examples are provided for each of the eight Mn/DOT facility type situations

**Table C-1**  
Turn Lane Calculation Examples

	Roadway Location		Roadway Type		Intersection Type		Adjustments					
	Rural	Urban	Expressway	Conventional	Unsignalized	Signalized	Grade	Heavy Commercial	Horizontal Curve	Dual Left	Location Constraints	Corridor Consistency
<b>Example 1</b>	x		x		x		x		x			
<b>Example 2</b>	x		x			x					x	
<b>Example 3</b>	x			x	x		x		x			
<b>Example 4</b>	x			x		x					x	
<b>Example 5</b>		x	x		x			x				
<b>Example 6</b>		x	x			x					x	
<b>Example 7</b>		x		x	x						x	x
<b>Example 8</b>		x		x		x	x		x	x		

Different adjustments are used in each example

# Example 1 – Rural Expressway Unsignalized (1 of 2)

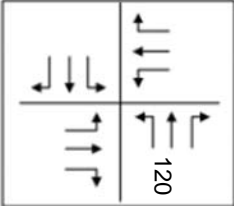
TURN LANE DESIGN CHECKLIST (PAGE 1 OF 2)	
STEP 1 – DATA GATHERING	
Location	State Roadway: <b>TH 99</b> Intersection: <b>CR 10</b> <input checked="" type="checkbox"/> Left Turn Lane Design for Approach: N <b>S</b> E / W <input type="checkbox"/> Right Turn Lane Design for Approach: N / S / E / W
Vehicle Speed <i>Page B-2</i>	Choose one. Shown in order of preference. <input checked="" type="checkbox"/> Design Speed: <b>70</b> mph <input type="checkbox"/> 85 <sup>th</sup> Percentile Speed: _____ mph <input type="checkbox"/> Statewide Average Speed: _____ mph (page B-2, Figure B-1)
Forecast Traffic Volumes <i>Page B-3</i>	Choose one. Shown in order of preference. <input checked="" type="checkbox"/> Design Year Volumes (provided by District/Central Office Planning Staff) <input type="checkbox"/> Historic Volumes (existing volumes extrapolated to estimate 20 year forecast volumes) <input type="checkbox"/> 20-Year Multiplier (documented by State Aid and found at the following website under County Reference Data: <a href="http://www.dot.state.mn.us/stateaid/sa_csah.html">http://www.dot.state.mn.us/stateaid/sa_csah.html</a> ) Turning Volumes: see graphic at right, also note the number of lanes for each movement. Daily Volumes Major Street Daily Traffic Volumes: <b>2,000</b> vehicles per day Minor Street Daily Traffic Volumes: <b>500</b> vehicles per day
	
Heavy Commercial <i>Page B-5</i>	Percent Heavy Vehicle: <b>5</b> % (If percentage of heavy commercial is high special consideration should be taken in Step 4 for deceleration and storage length of turn lane)
Grade <i>Page B-5</i>	Grade of approach: <b>4</b> % <input checked="" type="checkbox"/> Upgrade <input type="checkbox"/> Downgrade (If greater than 3%, apply deceleration adjustment in Step 4)
Seasonal Variations <i>Page B-4</i>	Is there a large seasonal variation within the corridor (recreational routes, primary farm to market routes, etc)? If yes, consider the variation and potential increase in traffic volumes during peak periods. Is it enough of an increase to change the design? <input type="checkbox"/> Yes, adjust traffic volumes <input checked="" type="checkbox"/> No
Roadway Geometry and Corridor Characteristics <i>Page B-6</i>	Is the intersection located on a horizontal curve? If yes, adjust taper in Step 4. (See Page B-17 and Table B-6) <input checked="" type="checkbox"/> Yes, on horizontal curve <input type="checkbox"/> No Are there adjacent intersections that may influence the turn lane design? If yes, consider adjustments to the turn lane design to better accommodate the constrained conditions. (See Pages B-23 and 24) <input type="checkbox"/> Yes, constrained location <input checked="" type="checkbox"/> No
STEP 2 – DETERMINE FACILITY TYPE	
Determine Facility Type <i>Page B-8</i>	Rural vs. Urban (based on Access Management Category Assignments: <a href="http://www.dot.state.mn.us/accessmanagement/index_categoryassignments.html">www.dot.state.mn.us/accessmanagement/index_categoryassignments.html</a> ) <input type="checkbox"/> Urban <input checked="" type="checkbox"/> Rural Expressway vs. Conventional (determined by Mn/DOT Office of Traffic, Safety and Technology) <input checked="" type="checkbox"/> Expressway <input type="checkbox"/> Conventional
Intersection Control <i>Page B-9</i>	<input type="checkbox"/> Signalized: _____ sec cycle length <input checked="" type="checkbox"/> Unsignalized <input type="checkbox"/> Future Signal? (see Figure B-3)

Table B-2 Deceleration Distances for High Speed Urban & Rural Roadways

Design Speed (mph)	(No Deceleration in Through Lane)		(10 mph Deceleration in Through Lane)	
	Stop Condition (feet)	To 15 mph (feet)	Stop Condition (feet)	To 15 mph (feet)
45	350	315	215	
50	425	390	275	
55	515	480	350	
60	605	570	425	
65	715	680	515	
70	820	785	605	
75	940	905	715	

Table B-3 Storage Length for Unsignalized Intersections

Left-Turning Volume	Storage Length (feet)		
	0 – 5% Heavy Commercial	>5 – 10% Heavy Commercial	>10 – 15% Heavy Commercial
50	50	50	60
60	55	60	70
70	65	70	80
80	75	80	90
90	85	90	100
100	95	100	115
110	105	110	125
120	110	120	135
130	120	130	150
140	130	140	160
150	145	150	170
160	150	160	180
170	160	170	190
180	165	180	205
190	175	190	215
200	185	200	225

120 turning vehicles with 5% heavy commercial

Speed of 70 mph, No Deceleration in Through Lane on Expressways, and Stop Condition for Left Turn Lanes

TURN LANE DESIGN CHECKLIST (PAGE 1 OF 2)		
STEP 3 – CALCULATE TURN LANE DEMAND		
Deceleration Length <i>Page B-11</i>	Based on speed and facility type determine deceleration length for turn lane. <ul style="list-style-type: none"> <li>Table B-1 for low speed (20 – 50 mph) Urban Conventional Roadway</li> <li>Table B-2 for high speed (45 – 75 mph) Rural and Urban Roadways</li> </ul> Interpolation between values in the tables may be necessary based on speed data.	Deceleration Distance <b>820</b> feet
Storage Length <i>Page B-12</i>	Unsignalized Intersections Left Turn Lane – see Table B-3, based on Left-Turning Volume and Heavy Commercial %, or equation on Page B-12. Right Turn Lane – assumed to be 0 feet since in virtually all cases these vehicles would have the right-of-way entering the intersection and would incur no delay.  Signalized Intersections <input type="checkbox"/> Synchro Output Available: 95 <sup>th</sup> percentile queue length. <input type="checkbox"/> Method 1 – Basic Equation: equation on Page B-13. <input type="checkbox"/> Method 2 – Lock-Up Tables: Tables B-4 through B-6 on Page B-14 using Sum of Critical Movement Calculations (see Page 4 of checklist)	Storage Distance <b>110</b> feet
Turn Lane Demand	Add the Deceleration Distance and the Storage Distance	Turn Lane Demand <b>- 930</b> feet

# Example 1 – Rural Expressway Unsignalized (2 of 2)

TURN LANE DESIGN CHECKLIST (PAGE 1 OF 2)		
STEP 4 – CALCULATE TURN LANE DESIGN		
Determine Taper <i>Page B-17</i>	Determine Taper based on Facility Type <input checked="" type="checkbox"/> Unconstrained Conventional/Expressway = 180 feet (1:15 taper) <input type="checkbox"/> Constrained Expressway = 100 feet (1:8 taper) <input type="checkbox"/> Constrained Conventional = 60 feet (1:5 taper)	Taper Length  <b>180</b> feet
Full Turn Lane Length (before adjustments)	Take the Turn Lane Demand minus Taper Length  <b>930 – 180 =</b>	Full Width Turn Lane Length (no adjustments)  <b>750</b> feet
ADJUSTMENTS AND FINAL TURN LANE DESIGN		
Adjust Taper <i>Page B-21</i>	If the intersection is located on a horizontal curve, use a 1:8 taper (100 feet)	Adjusted Taper Length  <b>100</b> feet
Adjust Full turn Lane Length	If grade is greater than 3% adjust based on Table B-9 (multiply the Deceleration Distance by adjustment in table and document the difference in deceleration to the right. <i>Page B-19</i> ) $+ / -$ <b>82</b> ft If heavy commercial is greater than averages shown in Table B-10, increase Deceleration Distance by 30% and document the difference in length to the right. <i>Page B-20</i> $+ / -$ <b>0</b> ft Are there more than 300 vehicles per hour? May consider dual lefts. The storage length required would be half of the calculated Storage Distance. Document the difference in distance to the right. <i>Page B-22</i> $+ / -$ <b>0</b> ft Are there constraints with the adjacent intersections or driveways? Does the through lane queue extend further than the turn lane length? Document a review of the potential impact to the desired turn lane length and adjust accordingly. <i>Page B-23 &amp; B-24</i> $+ / -$ _____ ft Total Adjustments $+ / -$ <b>82</b> ft	Full Width Turn Lane Length (with adjustments)  <b>668</b> feet

Facility Type	Taper	Length
Unconstrained Conventional/Expressway	1:15	<b>180 feet</b>
Constrained Expressway Roadway	1:8	100 feet
Constrained Conventional Roadway	1:5	60 feet

Table B-8  
Taper Lengths

Road curves to the right, the left turn lane would be considered on the outside of the curve so an adjustment is necessary.

4% upgrade, so the deceleration length determined in Step 3 (820') is shortened by 82 feet based on 10% reduction (90% of the length) shown in Table B-9

Table B-9  
Grade Adjustment

Grade	Upgrade Adjustment	Downgrade Adjustment
3% to 4%	<b>0.9</b>	1.2
5% to 6%	0.8	1.35

$$\begin{aligned}
 &750 \text{ (full width from Step 4)} \\
 &- 82 \text{ (total adjustments)} \\
 &= 668
 \end{aligned}$$

The recommended design of this turn lane would be **100 feet taper** and **670 feet** (rounding to the nearest 10 foot) **of full width turn lane.**

# Example 2 – Rural Expressway Signalized (1 of 2)

TURN LANE DESIGN CHECKLIST (PAGE 1 OF 2)	
STEP 1 – DATA GATHERING	
Location	State Roadway: <b>TH 99</b> Intersection: <b>CR 15</b> <input checked="" type="checkbox"/> Left Turn Lane Design for Approach: N <b>S</b> E / W <input type="checkbox"/> Right Turn Lane Design for Approach: N / S / E / W
Vehicle Speed Page B-2	Choose one. Shown in order of preference. <input type="checkbox"/> Design Speed: _____ mph <input checked="" type="checkbox"/> 85 <sup>th</sup> Percentile Speed: <b>73</b> mph <input type="checkbox"/> Statewide Average Speed: _____ mph (page B-2, Figure B-1)
Forecast Traffic Volumes Page B-3	Choose one. Shown in order of preference. <input checked="" type="checkbox"/> Design Year Volumes (provided by District/Central Office Planning Staff) <input type="checkbox"/> Historic Volumes (existing volumes extrapolated to estimate 20 year forecast volumes) <input type="checkbox"/> 20-Year Multiplier (documented by State Aid and found at the following website under County Reference Data: <a href="http://www.dot.state.mn.us/stateaid/oa_csah.html">http://www.dot.state.mn.us/stateaid/oa_csah.html</a> ) Turning Volumes: see graphic at right, also note the number of lanes for each movement. Daily Volumes Major Street Daily Traffic Volumes: <b>50,000</b> vehicles per day Minor Street Daily Traffic Volumes: <b>11,120</b> vehicles per day
Heavy Commercial Page B-5	Percent Heavy Vehicle: <b>7</b> % (If percentage of heavy commercial is high special consideration should be taken in Step 4 for deceleration and storage length of turn lane)
Grade Page B-5	Grade of approach: <b>0</b> % (If greater than 3%, apply deceleration adjustment in Step 4) <input type="checkbox"/> Upgrade <input type="checkbox"/> Downgrade
Seasonal Variations Page B-4	Is there a large seasonal variation within the corridor (recreational routes, primary farm to market routes, etc)? If yes, consider the variation and potential increase in traffic volumes during peak periods. Is it enough of an increase to change the design? <input type="checkbox"/> Yes, adjust traffic volumes <input checked="" type="checkbox"/> No
Roadway Geometry and Corridor Characteristics Page B-6	Is the intersection located on a horizontal curve? If yes, adjust taper in Step 4. (See Page B-17 and Table B-6) <input type="checkbox"/> Yes, on horizontal curve <input checked="" type="checkbox"/> No Are there adjacent intersections that may influence the turn lane design? If yes, consider adjustments to the turn lane design to better accommodate the constrained conditions. (See Pages B-23 and 24) <input type="checkbox"/> Yes, constrained location <input checked="" type="checkbox"/> No
STEP 2 – DETERMINE FACILITY TYPE	
Determine Facility Type Page B-8	Rural vs. Urban (based on Access Management Category Assignments: <a href="http://www.dot.state.mn.us/accessmanagement/index_categoryassignments.html">www.dot.state.mn.us/accessmanagement/index_categoryassignments.html</a> ) <input type="checkbox"/> Urban <input checked="" type="checkbox"/> Rural Expressway vs. Conventional (determined by Mn/DOT Office of Traffic, Safety and Technology) <input checked="" type="checkbox"/> Expressway <input type="checkbox"/> Conventional
Intersection Control Page B-9	<input checked="" type="checkbox"/> Signalized: <b>75</b> sec cycle length <input type="checkbox"/> Unsignalized <input type="checkbox"/> Future Signal? (see Figure B-3)

Table B-2 Deceleration Distances for High Speed Urban & Rural Roadways

Design Speed (mph)	(No Deceleration in Through Lane)			(10 mph Deceleration in Through Lane)		
	Stop Condition (feet)	To 15 mph (feet)	Stop Condition (feet)	To 15 mph (feet)	Stop Condition (feet)	To 15 mph (feet)
45	350	315	215	180	180	180
50	425	390	275	225	225	225
55	515	480	350	285	285	285
60	605	570	425	345	345	345
65	715	680	515	415	415	415
70	820	785	605	485	485	485
75	<b>940</b>	905	715	555	555	555

Synchro Output

Speed of 75 mph, No Deceleration in Through Lane on Expressways, and Stop Condition for Left Turn Lanes

TURN LANE DESIGN CHECKLIST (PAGE 1 OF 2)		
STEP 3 – CALCULATE TURN LANE DEMAND		
Deceleration Length Page B-11	Based on speed and facility type determine deceleration length for turn lane. <ul style="list-style-type: none"> <li>Table B-1 for low speed (20 – 50 mph) Urban Conventional Roadway</li> <li>Table B-2 for high speed (45 – 75 mph) Rural and Urban Roadways</li> </ul> Interpolation between values in the tables may be necessary based on speed data.	Deceleration Distance <b>940</b> feet
Storage Length Page B-12	Unsignalized Intersections Left Turn Lane – see Table B-3, based on Left-Turning Volume and Heavy Commercial %, or equation on Page B-12. Right Turn Lane – assumed to be 0 feet since in virtually all cases these vehicles would have the right-of-way entering the intersection and would incur no delay. Signalized Intersections <input checked="" type="checkbox"/> Synchro Output Available: 95 <sup>th</sup> percentile queue length. <input type="checkbox"/> Method 1 – Basic Equation: equation on Page B-13. <input type="checkbox"/> Method 2 – Look Up Tables: Tables B-4 through B-6 on Page B-14 using Sum of Critical Movement Calculations (see Page 4 of checklist)	Storage Distance <b>71</b> feet
Turn Lane Demand	Add the Deceleration Distance and the Storage Distance	Turn Lane Demand <b>1,011</b> feet



# Example 2 – Rural Expressway Signalized (2 of 2)

TURN LANE DESIGN CHECKLIST (PAGE 1 OF 2)		
STEP 4 – CALCULATE TURN LANE DESIGN		
Determine Taper <i>Page B-17</i>	Determine Taper based on Facility Type <input checked="" type="checkbox"/> Unconstrained Conventional/Expressway = 180 feet (1:15 taper) <input type="checkbox"/> Constrained Expressway = 100 feet (1:8 taper) <input type="checkbox"/> Constrained Conventional = 60 feet (1:5 taper)	Taper Length  <b>180</b> feet
Full Turn Lane Length (before adjustments)	Take the Turn Lane Demand minus Taper Length  <b>1,011 – 180 =</b>	Full Width Turn Lane Length (no adjustments)  <b>831</b> feet
ADJUSTMENTS AND FINAL TURN LANE DESIGN		
Adjust Taper <i>Page B-21</i>	If the intersection is located on a horizontal curve, use a 1:8 taper (100 feet)	Adjusted Taper Length  --- feet
Adjust Full turn Lane Length	If grade is greater than 3% adjust based on <i>Table B-9</i> (multiply the Deceleration Distance by adjustment in table and document the difference in deceleration to the right. <i>Page B-19</i> )	Full Width Turn Lane Length (with adjustments)  <b>831</b> feet
	If heavy commercial is greater than averages shown in <i>Table B-10</i> , increase Deceleration Distance by 30% and document the difference in length to the right. <i>Page B-20</i>	
	Are there more than 300 vehicles per hour? May consider <i>dust fests</i> . The storage length required would be half of the calculated Storage Distance. Document the difference in distance to the right. <i>Page B-22</i>	
Are there constraints with the adjacent intersections or driveways? Does the <i>through lane queue</i> extend further than the turn lane length? Document a review of the potential impact to the desired turn lane length and adjust accordingly. <i>Page B-23 &amp; B-24</i>	+ / - <b>0</b> ft	
<i>Total Adjustments</i>	+ / - <b>0</b> ft	

Facility Type	Taper	Length
Unconstrained Conventional/Expressway	1:15	<b>180 feet</b>
Constrained Expressway Roadway	1:8	100 feet
Constrained Conventional Roadway	1:5	60 feet

**Table B-8**  
Taper Lengths

Check for blockage by queues in the northeast bound through lane. The queue in the through lane is 227 feet, less than the full width turn lane length, therefore no adjustment is necessary.

Lane Group	SEL	SET	SER	NWL	NWT	NWR	NEL	NET	NER	SWL	SWT	SWR
Lane Configurations	↑	↓	↑	↑	↑	↑	↑	↑	↑	↑	↑	↑
Total Lost Time (s)	4.0	4.0	4.0	4.0	4.0	4.0	4.0	4.0	4.0	4.0	4.0	4.0
Satd. Flow (prot)	3433	1863	1583	3433	1863	1583	3433	3539	1583	1770	3539	1583
Prot Permitted	0:350			0:350			0:350			0:350		
Satd. Flow (perm)	3433	1863	1583	3433	1863	1583	3433	3539	1583	1770	3539	1583
Satd. Flow (RTOR)	209	99	152	41	76	20	122	661	32	14	776	307
Adj. Flow (vph)	313	108	209	45	83	22	133	718	35	15	843	334
Lane Group Flow (vph)	313	108	209	45	83	22	133	718	35	15	843	334
Turn Type	Prot	Free	Prot	Free	Prot	Free	Prot	Perm	Prot	Free	Prot	Free
Permitted Phases	1	2	Free	1	2	Free	7	4	4	3	8	Free
Detector Phases	1	2		1	2		7	4	4	3	8	
Minimum Intsl (s)	4.0	4.0		4.0	4.0		4.0	20.0	20.0	7.0	20.0	
Minimum Splt (s)	8.0	20.0		8.0	20.0		8.0	27.5	27.5	12.0	34.5	
Total Split (s)	46.0	41.1	0.0	46.0	41.1	0.0	33.0	84.9	84.9	28.0	79.9	0.0
Total Split (%)	23.0%	20.6%	0.0%	23.0%	20.6%	0.0%	16.5%	42.5%	42.5%	14.0%	40.0%	0.0%
Yellow Time (s)	3.5	3.5		3.5	3.5		3.5	5.5	5.5	3.0	5.5	
All-Red Time (s)	0.5	0.5		0.5	0.5		0.5	2.0	2.0	0.0	2.0	
Lead/Lag	Lead	Lag	Lead	Lag	Lead	Lag	Lead	Lag	Lead	Lag	Lead	Lag
Lead/Lag Optimize?	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes
Recall Mode	None	Min	None	Min	None	None	None	None	None	None	None	None
Act Elct Green (s)	12.0	9.7	73.7	12.0	9.7	73.7	8.3	37.3	37.3	8.4	26.4	73.7
Actuated g/C Ratio	0.16	0.13	1.00	0.16	0.13	1.00	0.11	0.51	0.51	0.10	0.40	1.00
v/c Ratio	0.56	0.44	0.13	0.08	0.34	0.01	0.35	0.40	0.04	0.08	0.60	0.21
Control Delay	31.3	34.5	0.2	30.4	34.0	0.0	34.9	13.3	5.4	40.9	20.1	0.3
Queue Delay	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
Total Delay	31.3	34.5	0.2	30.4	34.0	0.0	34.9	13.3	5.4	40.9	20.1	0.3
LOS	C	C	A	C	C	A	C	B	A	D	C	A
Approach Delay	21.5			27.9			16.2			14.8		
Approach LOS	C			C			B			B		
Queue Length 50th (m)	46	45	0	8	34	0	21	30	0	6	158	0
Queue Length 95th (ft)	139	117	0	28	95	0	65	119	19	30	290	0
Backpack Queue (m)	8124			4930			2501			2583		
Turn Bay Length (ft)	600	600	350	250	380		380	400		600		
Base Capacity (vph)	1421	701	1583	1421	701	1583	1055	2455	1109	439	2252	1583
Starvation Cap Reductn	0	0	0	0	0	0	0	0	0	0	0	0
Spillback Cap Reductn	0	0	0	0	0	0	0	0	0	0	0	0
Storage Cap Reductn	0	0	0	0	0	0	0	0	0	0	0	0
Reduced v/c Ratio	0.22	0.15	0.13	0.03	0.12	0.01	0.13	0.29	0.03	0.03	0.37	0.21

The recommended design of this turn lane would be **180 feet taper** and **830 feet** (rounding to the nearest 10 foot) of full width turn lane.

# Example 3 – Rural Conventional Unsignalized (1 of 2)

TURN LANE DESIGN CHECKLIST (PAGE 1 OF 2)	
STEP 1 – DATA GATHERING	
Location	State Roadway: <b>US 1</b> Intersection: <b>CR 2</b> <input type="checkbox"/> Left Turn Lane Design for Approach: N / S / E / W <input checked="" type="checkbox"/> Right Turn Lane Design for Approach: N / S / <b>E</b> / W
Vehicle Speed <i>Page B-2</i>	Choose one. Shown in order of preference. <input type="checkbox"/> Design Speed: _____ mph <input checked="" type="checkbox"/> 85 <sup>th</sup> Percentile Speed: <b>65</b> mph <input type="checkbox"/> Statewide Average Speed: _____ mph (page B-2, Figure B-1)
Forecast Traffic Volumes <i>Page B-3</i>	Choose one. Shown in order of preference. <input checked="" type="checkbox"/> Design Year Volumes (provided by District/Central Office Planning Staff) <input type="checkbox"/> Historic Volumes (existing volumes extrapolated to estimate 20 year forecast volumes) <input type="checkbox"/> 20-Year Multiplier (documented by State Aid and found at the following website under County Reference Data: <a href="http://www.dot.state.mn.us/stateaid/sa_csah.html">http://www.dot.state.mn.us/stateaid/sa_csah.html</a> ) Turning Volumes: see graphic at right, also note the number of lanes for each movement. Daily Volumes Major Street Daily Traffic Volumes: <b>5,000</b> vehicles per day Minor Street Daily Traffic Volumes: <b>580</b> vehicles per day
Heavy Commercial <i>Page B-5</i>	Percent Heavy Vehicle: <b>12</b> % (If percentage of heavy commercial is high special consideration should be taken in Step 4 for deceleration and storage length of turn lane)
Grade <i>Page B-5</i>	Grade of approach: <b>3</b> % <input type="checkbox"/> Upgrade <input checked="" type="checkbox"/> Downgrade (If greater than 3%, apply deceleration adjustment in Step 4)
Seasonal Variations <i>Page B-4</i>	Is there a large seasonal variation within the corridor (recreational routes, primary farm to market routes, etc)? If yes, consider the variation and potential increase in traffic volumes during peak periods. Is it enough of an increase to change the design? <input type="checkbox"/> Yes, adjust traffic volumes <input checked="" type="checkbox"/> No
Roadway Geometry and Corridor Characteristics <i>Page B-6</i>	Is the intersection located on a horizontal curve? If yes, adjust taper in Step 4. (See Page B-17 and Table B-6) <input checked="" type="checkbox"/> Yes, on horizontal curve <input type="checkbox"/> No Are there adjacent intersections that may influence the turn lane design? If yes, consider adjustments to the turn lane design to better accommodate the constrained conditions. (See Pages B-23 and 24) <input type="checkbox"/> Yes, constrained location <input checked="" type="checkbox"/> No
STEP 2 – DETERMINE FACILITY TYPE	
Determine Facility Type <i>Page B-8</i>	Rural vs. Urban (based on Access Management Category Assignments: <a href="http://www.dot.state.mn.us/accessmanagement/index_category_assignments.html">www.dot.state.mn.us/accessmanagement/index_category_assignments.html</a> ) <input type="checkbox"/> Urban <input checked="" type="checkbox"/> Rural Expressway vs. Conventional (determined by Mn/DOT Office of Traffic, Safety and Technology) <input type="checkbox"/> Expressway <input checked="" type="checkbox"/> Conventional
Intersection Control <i>Page B-9</i>	<input type="checkbox"/> Signalized: _____ sec cycle length <input checked="" type="checkbox"/> Unsignalized <input type="checkbox"/> Future Signal? (see Figure B-3)

Table B-2 Deceleration Distances for High Speed Urban & Rural Roadways

Design Speed (mph)	(No Deceleration in Through Lane)		(10 mph Deceleration in Through Lane)	
	Stop Condition (feet)	To 15 mph (feet)	Stop Condition (feet)	To 15 mph (feet)
45	350	315	215	180
50	425	390	275	240
55	515	480	350	315
60	605	570	425	390
65	715	<b>680</b>	515	480
70	820	785	605	570
75	940	905	715	680

85<sup>th</sup> Percentile speed of 65 mph, No Deceleration in Through Lane on Rural Conventional, and up to 15 mph condition for Right Turn Lanes

TURN LANE DESIGN CHECKLIST (PAGE 1 OF 2)		
STEP 3 – CALCULATE TURN LANE DEMAND		
Deceleration Length <i>Page B-11</i>	Based on speed and facility type determine deceleration length for turn lane. <ul style="list-style-type: none"> <li>Table B-1 for low speed (20 – 50 mph) Urban Conventional Roadway</li> <li>Table B-2 for high speed (45 – 75 mph) Rural and Urban Roadways</li> </ul> Interpolation between values in the tables may be necessary based on speed data.	Deceleration Distance <b>680</b> feet
Storage Length <i>Page B-12</i>	<b>Unsignalized Intersections</b> Left Turn Lane – see Table B-3, based on Left-Turning Volume and Heavy Commercial %, or equation on Page B-12. Right Turn Lane – assumed to be 0 feet since in virtually all cases these vehicles would have the right-of-way entering the intersection and would incur no delay.  <b>Signalized Intersections</b> <input type="checkbox"/> Synchro Output Available: 95 <sup>th</sup> percentile queue length. <input type="checkbox"/> Method 1 – Basic Equation: equation on Page B-13. <input type="checkbox"/> Method 2 – Lock Up Tables: Tables B-4 through B-6 on Page B-14 using Sum of Critical Movement Calculations (see Page 4 of checklist)	Storage Distance <b>0</b> feet
Turn Lane Demand	Add the Deceleration Distance and the Storage Distance	Turn Lane Demand <b>- 680</b> feet

# Example 3 – Rural Conventional Unsignalized (2 of 2)

TURN LANE DESIGN CHECKLIST (PAGE 1 OF 2)												
STEP 4 – CALCULATE TURN LANE DESIGN												
Determine Taper <i>Page B-17</i>	Determine Taper based on Facility Type <input checked="" type="checkbox"/> Unconstrained Conventional/Expressway = 180 feet (1:15 taper) <input type="checkbox"/> Constrained Expressway = 100 feet (1:8 taper) <input type="checkbox"/> Constrained Conventional = 60 feet (1:5 taper)	Taper Length  <b>180 feet</b>										
Full Turn Lane Length (before adjustments)	Take the Turn Lane Demand minus Taper Length  <b>680 – 180 =</b>	Full Width Turn Lane Length (no adjustments)  <b>500 feet</b>										
ADJUSTMENTS AND FINAL TURN LANE DESIGN												
Adjust Taper <i>Page B-21</i>	If the intersection is located on a horizontal curve, use a 1:8 taper (100 feet)	Adjusted Taper Length  <b>100 feet</b>										
Adjust Full turn Lane Length	<table border="1"> <tr> <td>If grade is greater than 3% adjust based on Table B-9 (multiply the Deceleration Distance by adjustment and document the difference in deceleration to the right. <i>Page B-19</i>)</td> <td><math>\ominus</math> 136 ft</td> </tr> <tr> <td>If heavy commercial is greater than averages shown in Table B-10, increase Deceleration Distance by 30% and document the difference in length to the right. <i>Page B-20</i></td> <td>+ 0 ft</td> </tr> <tr> <td>Are there more than 300 vehicles per hour? May consider dust kinks. The storage length required would be half of the calculated Storage Distance. Document the difference in distance to the right. <i>Page B-22</i></td> <td>+ 0 ft</td> </tr> <tr> <td>Are there constraints with the adjacent intersections or driveways? Does the through lane queue extend further than the turn lane length? Document a review of the potential impact to the desired turn lane length and adjust accordingly. <i>Page B-23 &amp; B-24</i></td> <td>+ / - 0 ft</td> </tr> <tr> <td><b>Total Adjustments</b></td> <td>+ / - 136 ft</td> </tr> </table>	If grade is greater than 3% adjust based on Table B-9 (multiply the Deceleration Distance by adjustment and document the difference in deceleration to the right. <i>Page B-19</i> )	$\ominus$ 136 ft	If heavy commercial is greater than averages shown in Table B-10, increase Deceleration Distance by 30% and document the difference in length to the right. <i>Page B-20</i>	+ 0 ft	Are there more than 300 vehicles per hour? May consider dust kinks. The storage length required would be half of the calculated Storage Distance. Document the difference in distance to the right. <i>Page B-22</i>	+ 0 ft	Are there constraints with the adjacent intersections or driveways? Does the through lane queue extend further than the turn lane length? Document a review of the potential impact to the desired turn lane length and adjust accordingly. <i>Page B-23 &amp; B-24</i>	+ / - 0 ft	<b>Total Adjustments</b>	+ / - 136 ft	Full Width Turn Lane Length (with adjustments)  <b>636 feet</b>
If grade is greater than 3% adjust based on Table B-9 (multiply the Deceleration Distance by adjustment and document the difference in deceleration to the right. <i>Page B-19</i> )	$\ominus$ 136 ft											
If heavy commercial is greater than averages shown in Table B-10, increase Deceleration Distance by 30% and document the difference in length to the right. <i>Page B-20</i>	+ 0 ft											
Are there more than 300 vehicles per hour? May consider dust kinks. The storage length required would be half of the calculated Storage Distance. Document the difference in distance to the right. <i>Page B-22</i>	+ 0 ft											
Are there constraints with the adjacent intersections or driveways? Does the through lane queue extend further than the turn lane length? Document a review of the potential impact to the desired turn lane length and adjust accordingly. <i>Page B-23 &amp; B-24</i>	+ / - 0 ft											
<b>Total Adjustments</b>	+ / - 136 ft											

Facility Type	Taper	Length
Unconstrained Conventional/Expressway	1:15	<b>180 feet</b>
Constrained Expressway Roadway	1:8	100 feet
Constrained Conventional Roadway	1:5	60 feet

**Table B-8**  
Taper Lengths

*Turn Lane is on the outside of a horizontal curve, the taper is shortened to 100 feet (1:8 taper instead of the typical 1:15)*

*3% downgrade, so the deceleration length determined in Step 3 (680') is lengthened by 135 feet based on 20% increase shown in Table B-9*

**Table B-9**  
Grade Adjustment

Grade	Upgrade Adjustment	Downgrade Adjustment
3% to 4%	0.9	<b>1.2</b>
5% to 6%	0.8	1.35

$$\begin{aligned}
 &500 \text{ (full width from Step 4)} \\
 &+ 136 \text{ (total adjustments)} \\
 &= 636
 \end{aligned}$$

The recommended design of this turn lane would be **100 feet taper** and **640 feet** (rounding to the nearest 10 foot) **of full width turn lane.**



# Example 4 – Rural Conventional Signalized (1 of 3)

TURN LANE DESIGN CHECKLIST (PAGE 1 OF 2)													
STEP 1 – DATA GATHERING													
Location	State Roadway: <b>US 1</b> Intersection: <b>CR 6</b> <input checked="" type="checkbox"/> Left Turn Lane Design for Approach: N / S / E / <b>W</b> <input type="checkbox"/> Right Turn Lane Design for Approach: N / S / E / W												
Vehicle Speed <i>Page B-2</i>	Choose one. Shown in order of preference. <input type="checkbox"/> Design Speed: _____ mph <input checked="" type="checkbox"/> 85 <sup>th</sup> Percentile Speed: <b>65</b> mph <input type="checkbox"/> Statewide Average Speed: _____ mph (page B-2, Figure B-1)												
Forecast Traffic Volumes <i>Page B-3</i>	Choose one. Shown in order of preference. <input type="checkbox"/> Design Year Volumes (provided by District/Central Office Planning Staff) <input checked="" type="checkbox"/> Historic Volumes (existing volumes extrapolated to estimate 20 year forecast volumes) <input type="checkbox"/> 20-Year Multiplier (documented by State Aid and found at the following website under County Reference Data: <a href="http://www.dot.state.mn.us/stateaid/sa_csah.html">http://www.dot.state.mn.us/stateaid/sa_csah.html</a> ) Turning Volumes: see graphic at right, also note the number of lanes for each movement. Daily Volumes Major Street Daily Traffic Volumes: <b>14,600</b> vehicles per day Minor Street Daily Traffic Volumes: <b>5,600</b> vehicles per day												
	<table border="1" style="margin-left: auto; margin-right: auto;"> <tr> <td style="text-align: center;">130 ↓</td> <td style="text-align: center;">100 ↓</td> <td style="text-align: center;">90 ↓</td> <td style="text-align: center;">200 ←</td> <td style="text-align: center;">780 ←</td> <td style="text-align: center;">100 ←</td> </tr> <tr> <td style="text-align: center;">60 →</td> <td style="text-align: center;">280 →</td> <td style="text-align: center;">40 →</td> <td style="text-align: center;">100 ↑</td> <td style="text-align: center;">90 ↑</td> <td style="text-align: center;">50 ↑</td> </tr> </table>	130 ↓	100 ↓	90 ↓	200 ←	780 ←	100 ←	60 →	280 →	40 →	100 ↑	90 ↑	50 ↑
130 ↓	100 ↓	90 ↓	200 ←	780 ←	100 ←								
60 →	280 →	40 →	100 ↑	90 ↑	50 ↑								
Heavy Commercial <i>Page B-5</i>	Percent Heavy Vehicle: <b>11</b> % (If percentage of heavy commercial is high special consideration should be taken in Step 4 for deceleration and storage length of turn lane)												
Grade <i>Page B-5</i>	<input type="checkbox"/> Upgrade <input checked="" type="checkbox"/> Downgrade Grade of approach: <b>2</b> % (If greater than 3%, apply deceleration adjustment in Step 4)												
Seasonal Variations <i>Page B-4</i>	Is there a large seasonal variation within the corridor (recreational routes, primary farm to market routes, etc)? If yes, consider the variation and potential increase in traffic volumes during peak periods. Is it enough of an increase to change the design? <input type="checkbox"/> Yes, adjust traffic volumes <input checked="" type="checkbox"/> No												
Roadway Geometry and Corridor Characteristics <i>Page B-6</i>	Is the intersection located on a horizontal curve? If yes, adjust taper in Step 4. (See Page B-17 and Table B-6) <input type="checkbox"/> Yes, on horizontal curve <input checked="" type="checkbox"/> No Are there adjacent intersections that may influence the turn lane design? If yes, consider adjustments to the turn lane design to better accommodate the constrained conditions. (See Pages B-23 and 24) <input type="checkbox"/> Yes, constrained location <input checked="" type="checkbox"/> No												
STEP 2 – DETERMINE FACILITY TYPE													
Determine Facility Type <i>Page B-8</i>	Rural vs. Urban (based on Access Management Category Assignments: <a href="http://www.dot.state.mn.us/accessmanagement/index_category_assignments.html">www.dot.state.mn.us/accessmanagement/index_category_assignments.html</a> ) <input type="checkbox"/> Urban <input checked="" type="checkbox"/> Rural Expressway vs. Conventional (determined by Mn/DOT Office of Traffic, Safety and Technology) <input type="checkbox"/> Expressway <input checked="" type="checkbox"/> Conventional												
Intersection Control <i>Page B-9</i>	<input checked="" type="checkbox"/> Signalized: <b>90</b> sec cycle length <input type="checkbox"/> Unsignalized <input type="checkbox"/> Future Signal? (see Figure B-3)												

Table B-2 Deceleration Distances for High Speed Urban & Rural Roadways

Design Speed (mph)	(No Deceleration in Through Lane)		(10 mph Deceleration in Through Lane)	
	Stop Condition (feet)	To 15 mph (feet)	Stop Condition (feet)	To 15 mph (feet)
45	350	315	215	180
50	425	390	275	240
55	515	480	350	315
60	<b>605</b>	570	425	390
65	<b>715</b>	680	515	480
70	820	785	605	570
75	940	905	715	680

Table B-5 – 90 Second Signal Cycle Length

Storage Length in Feet (90 second cycle)	Percent Left-Turn Green Time							
	10%	20%	30%	40%	50%	60%	70%	80%
100	120	110	100	80	70	60	40	30
125	150	140	120	100	90	70	50	40
150	180	160	140	120	100	80	60	40
175	210	190	170	140	120	100	70	50
200	240	210	190	160	140	110	80	60
225	270	240	210	180	150	120	90	60
250	300	270	230	200	170	140	100	70
275	330	290	260	220	180	150	110	80
300	360	320	280	240	200	160	120	80
325	390	360	300	260	220	180	130	90
350	420	370	330	280	230	190	140	100
375	450	400	360	300	250	200	150	100
400	480	420	370	320	270	210	160	110

Speed of 65 mph, No Deceleration in Through Lane on Expressways, and Stop Condition for Left Turn Lanes

TURN LANE DESIGN CHECKLIST (PAGE 1 OF 2)		
STEP 3 – CALCULATE TURN LANE DEMAND		
Deceleration Length <i>Page B-11</i>	Based on speed and facility type determine deceleration length for turn lane. <ul style="list-style-type: none"> <li>Table B-1 for low speed (20 – 50 mph) Urban Conventional Roadway</li> <li>Table B-2 for high speed (45 – 75 mph) Rural and Urban Roadways</li> </ul> Interpolation between values in the tables may be necessary based on speed data.	Deceleration Distance <b>715</b> feet
Storage Length <i>Page B-12</i>	<u>Unsignalized Intersections</u> Left Turn Lane – see Table B-3, based on Left-Turning Volume and Heavy Commercial %, or equation on Page B-12. Right Turn Lane – assumed to be 0 feet since in virtually all cases these vehicles would have the right-of-way entering the intersection and would incur no delay.  <u>Signalized Intersections</u> <input type="checkbox"/> Synchro Output Available: 95 <sup>th</sup> percentile queue length. <input type="checkbox"/> Method 1 – Basic Equation: equation on Page B-13. <input checked="" type="checkbox"/> Method 2 – Lock Up Tables: Tables B-4 through B-6 on Page B-14 using Sum of Critical Movement Calculations (see Page 4 of checklist)	Storage Distance <b>120</b> feet
Turn Lane Demand	Add the Deceleration Distance and the Storage Distance	Turn Lane Demand <b>- 835</b> feet

See next page (Page 2 of 3 for Example 4) for Forecast using Historical Volumes and Sum of Critical Movement Analysis to determine Cycle Length & Percent of Left-Turn Green Time

# Example 4 – Rural Conventional Signalized (2 of 3)

Estimate Cycle Length & % Left Turn Green Time based on Sum of Critical Movements and Table B-5

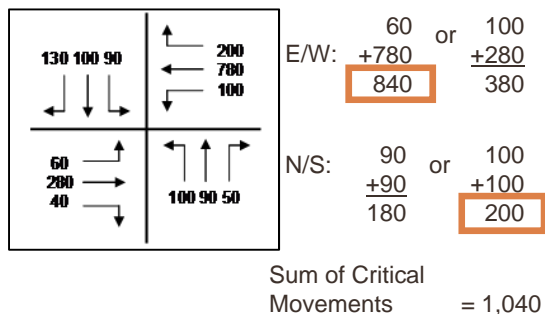


Table B-7  
Suggested Signal Cycle Lengths

Sum of Critical Volume	2 Phase Signal	5 Phase Signal	8 Phase Signal
700	45	60	90
800	60	75	105
900	60	75	105
1000	75	90	105
1100	75	90	105
1200	90	105	120
1300	105	120	135
1400	120	135	150
1500	135	150	165
1600	150	165	180
1700	165	180	180
1800	180	180	180

Cycle Length = 90 sec (Table B-7)

$$\% \text{ Left Turn Green Time} = \frac{100 \text{ left turns}}{1,040 \text{ sum of critical}} = 10\%$$

### 3.7.3. Summary of Critical Lane Analysis

A summary of the critical lane method for evaluating the adequacy of a signalized intersection is as follows:

- Assign traffic volumes to lanes.
  1. Separate turn lanes accommodate their respective turning movements.
  2. Right turns are equivalent to through movements if a separate turn lane is not provided.
  3. If separate left turn lanes are not used, lane distribution is attained through the use of through vehicle equivalents.
  4. If there are single lane approaches, special adjustments must be made to account for the impeding effect of left turning vehicles.
- Check if two-phase signal operation is feasible or if a multi-phase operation is required to provide protected left turn movements.
- Identify critical movements for each signal phase.
- Evaluate level of intersection operation based on summation of critical movements.

Source: Mn/DOT Traffic Signal Timing and Coordination Manual

# Example 4 – Rural Conventional Signalized (3 of 3)

TURN LANE DESIGN CHECKLIST (PAGE 1 OF 2)			
STEP 4 – CALCULATE TURN LANE DESIGN			
Determine Taper <i>Page B-17</i>	Determine Taper based on Facility Type <input checked="" type="checkbox"/> Unconstrained Conventional/Expressway = 180 feet (1:15 taper) <input type="checkbox"/> Constrained Expressway = 100 feet (1:8 taper) <input type="checkbox"/> Constrained Conventional = 60 feet (1:5 taper)	Taper Length  <b>180</b> feet	
Full Turn Lane Length (before adjustments)	Take the Turn Lane Demand minus Taper Length  <b>835 – 180 =</b>	Full Width Turn Lane Length (no adjustments)  <b>655</b> feet	
ADJUSTMENTS AND FINAL TURN LANE DESIGN			
Adjust Taper <i>Page B-21</i>	If the intersection is located on a horizontal curve, use a 1:8 taper (100 feet)	Adjusted Taper Length  --- feet	
Adjust Full turn Lane Length	If grade is greater than 3% adjust based on <i>Table B-9</i> (multiply the Deceleration Distance by adjustment in table and document the difference in deceleration to the right. <i>Page B-19</i> ) If heavy commercial is greater than averages shown in <i>Table B-10</i> , increase Deceleration Distance by 30% and document the difference in length to the right. <i>Page B-20</i> Are there more than 300 vehicles per hour? May consider <i>dual lefts</i> . The storage length required would be half of the calculated Storage Distance. Document the difference in distance to the right. <i>Page B-22</i> Are there constraints with the adjacent intersections or driveways? Does the <i>through lane queue</i> extend further than the turn lane length? Document a review of the potential impact to the desired turn lane length and adjust accordingly. <i>Page B-23 &amp; B-24</i> Total Adjustments	+ / - 0 ft + / - 0 ft - 0 ft + / - 0 ft + / - 0 ft	Full Width Turn Lane Length (with adjustments)  <b>655</b> feet

Facility Type	Taper	Length
Unconstrained Conventional/Expressway	1:15	<b>180 feet</b>
Constrained Expressway Roadway	1:8	100 feet
Constrained Conventional Roadway	1:5	60 feet

**Table B-8**  
Taper Lengths

Check for blockage by queues in the northeast bound through lane – the through lane is 245 feet, less than the full width turn lane length, therefore no adjustment is necessary.

$$\begin{aligned} \text{Queue Through Lane} &= (1 - G/C) (D/HV) (25) (2) / (\text{cycles/hr}) \\ &= (1 - 780/1,040) (780) (25) (2) / 40 = 245 \text{ feet} \end{aligned}$$

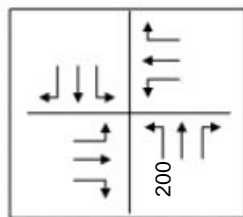
$$\begin{aligned} &655 \text{ (full width from Step 4)} \\ &+ 0 \text{ (total adjustments)} \\ &= 655 \end{aligned}$$

The recommended design of this turn lane would be **180 feet taper** and **660 feet** (rounding to the nearest 10 foot) **of full width turn lane.**



# Example 5 – Urban Expressway Unsignalized (1 of 2)

TURN LANE DESIGN CHECKLIST (PAGE 1 OF 2)	
STEP 1 – DATA GATHERING	
Location	State Roadway: <b>TH 80</b> Intersection: <b>CR 99</b> <input checked="" type="checkbox"/> Left Turn Lane Design for Approach: N <b>(S)</b> E / W <input type="checkbox"/> Right Turn Lane Design for Approach: N / S / E / W
Vehicle Speed <i>Page B-2</i>	Choose one. Shown in order of preference. <input type="checkbox"/> Design Speed: _____ mph <input type="checkbox"/> 85 <sup>th</sup> Percentile Speed: _____ mph <input checked="" type="checkbox"/> Statewide Average Speed: <b>67</b> mph ( <i>page B-2, Figure B-1</i> )
Forecast Traffic Volumes <i>Page B-3</i>	Choose one. Shown in order of preference. <input checked="" type="checkbox"/> Design Year Volumes (provided by District/Central Office Planning Staff) <input type="checkbox"/> Historic Volumes (existing volumes extrapolated to estimate 20 year forecast volumes) <input type="checkbox"/> 20-Year Multiplier (documented by State Aid and found at the following website under County Reference Data: <a href="http://www.dot.state.mn.us/stateaid/sa_csa.html">http://www.dot.state.mn.us/stateaid/sa_csa.html</a> ) Turning Volumes: see graphic at right, also note the number of lanes for each movement. Daily Volumes Major Street Daily Traffic Volumes: <b>20,000</b> vehicles per day Minor Street Daily Traffic Volumes: <b>6,700</b> vehicles per day
Heavy Commercial <i>Page B-5</i>	Percent Heavy Vehicle: <b>17</b> % (If percentage of heavy commercial is high special consideration should be taken in Step 4 for deceleration and storage length of turn lane)
Grade <i>Page B-5</i>	Grade of approach: <b>1</b> % <input type="checkbox"/> Upgrade <input checked="" type="checkbox"/> Downgrade (If greater than 3%, apply deceleration adjustment in Step 4)
Seasonal Variations <i>Page B-4</i>	Is there a large seasonal variation within the corridor (recreational routes, primary farm to market routes, etc)? If yes, consider the variation and potential increase in traffic volumes during peak periods. Is it enough of an increase to change the design? <input type="checkbox"/> Yes, adjust traffic volumes <input checked="" type="checkbox"/> No
Roadway Geometry and Corridor Characteristics <i>Page B-6</i>	Is the intersection located on a horizontal curve? If yes, adjust taper in Step 4. (See <i>Page B-17</i> and <i>Table B-6</i> ) <input type="checkbox"/> Yes, on horizontal curve <input checked="" type="checkbox"/> No Are there adjacent intersections that may influence the turn lane design? If yes, consider adjustments to the turn lane design to better accommodate the constrained conditions. (See <i>Pages B-23</i> and <i>24</i> ) <input type="checkbox"/> Yes, constrained location <input checked="" type="checkbox"/> No
STEP 2 – DETERMINE FACILITY TYPE	
Determine Facility Type <i>Page B-9</i>	Rural vs. Urban (based on Access Management Category Assignments: <a href="http://www.dot.state.mn.us/accessmanagement/index_category_assignments.html">www.dot.state.mn.us/accessmanagement/index_category_assignments.html</a> ) <input checked="" type="checkbox"/> Urban <input type="checkbox"/> Rural Expressway vs. Conventional (determined by Mn/DOT Office of Traffic, Safety and Technology) <input checked="" type="checkbox"/> Expressway <input type="checkbox"/> Conventional
Intersection Control <i>Page B-9</i>	<input type="checkbox"/> Signalized: _____ sec cycle length <input checked="" type="checkbox"/> Unsignalized <input type="checkbox"/> Future Signal? (see <i>Figure B-3</i> )



**Table B-2** Deceleration Distances for High Speed Urban & Rural Roadways

Design Speed (mph)	(No Deceleration in Through Lane)		(10 mph Deceleration in Through Lane)	
	Stop Condition (feet)	To 15 mph (feet)	Stop Condition (feet)	To 15 mph (feet)
45	350	315	215	
50	425	390	275	
55	515	480	350	
60	605	570	425	
65	715	680	515	
70	<b>820</b>	785	605	
75	940	905	715	

**Table B-3** Storage Length for Unsignalized Intersections

Left-Turning Volume	Storage Length (feet)		
	0 – 5% Heavy Commercial	>5 – 10% Heavy Commercial	>10 – 15% Heavy Commercial
50	50	50	60
60	55	60	70
70	65	70	80
80	75	80	90
90	85	90	100
100	95	100	115
110	105	110	125
120	110	120	135
130	120	130	150
140	130	140	160
150	145	150	170
160	150	160	180
170	160	170	190
180	165	180	205
190	175	190	215
200	185	200	<b>225</b>

Average Facility speed of 67 mph, No Deceleration in Through Lane on Rural Conventional, and Stop condition for Left Turn Lanes

TURN LANE DESIGN CHECKLIST (PAGE 1 OF 2)		
STEP 3 – CALCULATE TURN LANE DEMAND		
Deceleration Length <i>Page B-11</i>	Based on speed and facility type determine deceleration length for turn lane. <ul style="list-style-type: none"> <li>Table B-1 for low speed (20 – 50 mph) Urban Conventional Roadway</li> <li>Table B-2 for high speed (45 – 75 mph) Rural and Urban Roadways</li> </ul> Interpolation between values in the tables may be necessary based on speed data.	Deceleration Distance <b>820</b> feet
Storage Length <i>Page B-12</i>	Unsignalized Intersections Left Turn Lane – see <i>Table B-3</i> , based on Left-Turning Volume and Heavy Commercial %, or equation on <i>Page B-12</i> . Right Turn Lane – assumed to be 0 feet since in virtually all cases these vehicles would have the right-of-way entering the intersection and would incur no delay.  Signalized Intersections <input type="checkbox"/> Synchro Output Available: 95 <sup>th</sup> percentile queue length. <input type="checkbox"/> Method 1 – Basic Equation: equation on <i>Page B-13</i> . <input type="checkbox"/> Method 2 – Lock-Up Tables: <i>Tables B-4</i> through <i>B-6</i> on <i>Page B-14</i> using Sum of Critical Movement Calculations (see <i>Page 4</i> of checklist)	Storage Distance <b>225</b> feet
Turn Lane Demand	Add the Deceleration Distance and the Storage Distance	Turn Lane Demand <b>1,045</b> feet

# Example 5 – Urban Expressway Unsignalized (2 of 2)

TURN LANE DESIGN CHECKLIST (PAGE 1 OF 2)			
STEP 4 – CALCULATE TURN LANE DESIGN			
Determine Taper <i>Page B-17</i>	Determine Taper based on Facility Type <input checked="" type="checkbox"/> Unconstrained Conventional/Expressway = 180 feet (1:15 taper) <input type="checkbox"/> Constrained Expressway = 100 feet (1:8 taper) <input type="checkbox"/> Constrained Conventional = 60 feet (1:5 taper)	Taper Length	<b>180</b> feet
Full Turn Lane Length (before adjustments)	Take the Turn Lane Demand minus Taper Length <b>1,045 – 180 =</b>	Full Width Turn Lane Length (no adjustments)	<b>865</b> feet
ADJUSTMENTS AND FINAL TURN LANE DESIGN			
Adjust Taper <i>Page B-21</i>	If the intersection is located on a horizontal curve, use a 1:8 taper (100 feet)	Adjusted Taper Length	---- feet
Adjust Full turn Lane Length	If grade is greater than 3% adjust based on Table B-9 (multiply the Deceleration Distance by adjustment in table and document the difference in deceleration to the right. <i>Page B-19</i> )	+ / - _____ ft	Full Width Turn Lane Length (with adjustments) <b>1,111</b> feet
	If heavy commercial is greater than averages shown in Table B-10, increase Deceleration Distance by 30% and document the difference in length to the right. <i>Page B-20</i>	+ <b>246</b> ft	
	Are there more than 300 vehicles per hour? May consider dust kinks. The storage length required would be half of the calculated Storage Distance. Document the difference in distance to the right. <i>Page B-22</i>	- <b>0</b> ft	
	Are there constraints with the adjacent intersections or driveways? Does the through lane queue extend further than the turn lane length? Document a review of the potential impact to the desired turn lane length and adjust accordingly. <i>Page B-23 &amp; B-24</i>	+ / - <b>0</b> ft	
<i>Total Adjustments</i>		+ / - <b>246</b> ft	

Facility Type	Taper	Length
Unconstrained Conventional/Expressway	1:15	<b>180 feet</b>
Constrained Expressway Roadway	1:8	100 feet
Constrained Conventional Roadway	1:5	60 feet

**Table B-8**  
Taper Lengths

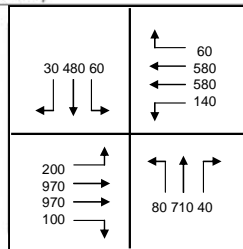
Heavy Commercial of 17% is above the average of 4% for an Urban Expressway so the deceleration length was increased to accommodate the higher % of heavy commercial

$$\begin{aligned}
 &865 \text{ (full width from Step 4)} \\
 &+ 246 \text{ (total adjustments)} \\
 &= 1,111
 \end{aligned}$$

The recommended design of this turn lane would be **180 feet taper** and **1,110 feet** (rounding to the nearest 10 foot) **of full width turn lane.**

# Example 6 – Urban Expressway Signalized (1 of 2)

TURN LANE DESIGN CHECKLIST (PAGE 1 OF 2)	
STEP 1 – DATA GATHERING	
Location	State Roadway: <b>TH 99</b> Intersection: <b>US 5</b> <input checked="" type="checkbox"/> Left Turn Lane Design for Approach: N <b>(S)</b> E / W <input type="checkbox"/> Right Turn Lane Design for Approach: N / S / E / W
Vehicle Speed <i>Page B-2</i>	Choose one. Shown in order of preference. <input type="checkbox"/> Design Speed: _____ mph <input checked="" type="checkbox"/> 85 <sup>th</sup> Percentile Speed: <b>67</b> mph <input type="checkbox"/> Statewide Average Speed: _____ mph (page B-2, Figure B-1)
Forecast Traffic Volumes <i>Page B-3</i>	Choose one. Shown in order of preference. <input checked="" type="checkbox"/> Design Year Volumes (provided by District/Central Office Planning Staff) <input type="checkbox"/> Historic Volumes (existing volumes extrapolated to estimate 20 year forecast volumes) <input type="checkbox"/> 20-Year Multiplier (documented by State Aid and found at the following website under County Reference Data: <a href="http://www.dot.state.mn.us/stateaid/sa_csah.html">http://www.dot.state.mn.us/stateaid/sa_csah.html</a> ) Turning Volumes: see graphic at right, also note the number of lanes for each movement. Daily Volumes Major Street Daily Traffic Volumes: <b>20,000</b> vehicles per day Minor Street Daily Traffic Volumes: <b>6,700</b> vehicles per day
Heavy Commercial <i>Page B-5</i>	Percent Heavy Vehicle: <b>5</b> % (If percentage of heavy commercial is high special consideration should be taken in Step 4 for deceleration and storage length of turn lane)
Grade <i>Page B-5</i>	Grade of approach: <b>0</b> % <input type="checkbox"/> Upgrade <input type="checkbox"/> Downgrade (If greater than 3%, apply deceleration adjustment in Step 4)
Seasonal Variations <i>Page B-4</i>	Is there a large seasonal variation within the corridor (recreational routes, primary farm to market routes, etc)? If yes, consider the variation and potential increase in traffic volumes during peak periods. Is it enough of an increase to change the design? <input type="checkbox"/> Yes, adjust traffic volumes <input checked="" type="checkbox"/> No
Roadway Geometry and Corridor Characteristics <i>Page B-6</i>	Is the intersection located on a horizontal curve? If yes, adjust taper in Step 4. (See Page B-17 and Table B-6) <input type="checkbox"/> Yes, on horizontal curve <input checked="" type="checkbox"/> No Are there adjacent intersections that may influence the turn lane design? If yes, consider adjustments to the turn lane design to better accommodate the constrained conditions. (See Pages B-23 and 24) <input type="checkbox"/> Yes, constrained location <input checked="" type="checkbox"/> No
STEP 2 – DETERMINE FACILITY TYPE	
Determine Facility Type <i>Page B-8</i>	Rural vs. Urban (based on Access Management Category Assignments: <a href="http://www.dot.state.mn.us/accessmanagement/index_category_assignments.html">www.dot.state.mn.us/accessmanagement/index_category_assignments.html</a> ) <input checked="" type="checkbox"/> Urban <input type="checkbox"/> Rural Expressway vs. Conventional (determined by Mn/DOT Office of Traffic, Safety and Technology) <input checked="" type="checkbox"/> Expressway <input type="checkbox"/> Conventional
Intersection Control <i>Page B-9</i>	<input checked="" type="checkbox"/> Signalized: <b>180</b> sec cycle length <input type="checkbox"/> Unsignalized <input type="checkbox"/> Future Signal? (see Figure B-3)



\*Interpolate between the 65 mph and 70 mph stop condition (left turn lane) and no deceleration in through lane for Expressways = 750 feet

Table B-2 Deceleration Distances for High Speed

Design Speed (mph)	(No Deceleration in Through Lane)	
	Stop Condition (feet)	To 15 mph (feet)
45	350	315
50	425	390
55	515	480
60	605	570
65	715	680
70	820	785
75	940	905

Use the Storage Length equation for the 180 second cycle length.

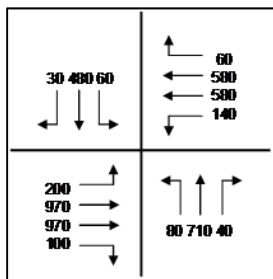
$$\text{Storage Length} = (1 - G/C) (\text{DHV}) (25) (2) / (\text{cycles/hr})$$

$$= (1 - 20/180) (200) (25) (2) / 20 = 445 \text{ feet}$$

TURN LANE DESIGN CHECKLIST (PAGE 1 OF 2)		
STEP 3 – CALCULATE TURN LANE DEMAND		
Deceleration Length <i>Page B-11</i>	Based on speed and facility type determine deceleration length for turn lane. <ul style="list-style-type: none"> <li>Table B-1 for low speed (20 – 50 mph) Urban Conventional Roadway</li> <li>Table B-2 for high speed (45 – 75 mph) Rural and Urban Roadways</li> </ul> Interpolation between values in the tables may be necessary based on speed data.	Deceleration Distance <b>750</b> feet
Storage Length <i>Page B-12</i>	Unsignalized Intersections Left Turn Lane – see Table B-3, based on Left-Turning Volume and Heavy Commercial %, or equation on Page B-12. Right Turn Lane – assumed to be 0 feet since in virtually all cases these vehicles would have the right-of-way entering the intersection and would incur no delay.  Signalized Intersections <input type="checkbox"/> Synchro Output Available: 95 <sup>th</sup> percentile queue length. <input checked="" type="checkbox"/> Method 1 – Basic Equation: equation on Page B-13. <input type="checkbox"/> Method 2 – Lock-Up Tables: Tables B-4 through B-6 on Page B-14 using Sum of Critical Movement Calculations (see Page 4 of checklist)	Storage Distance <b>445</b> feet
Turn Lane Demand	Add the Deceleration Distance and the Storage Distance	Turn Lane Demand <b>1,195</b> feet

# Example 6 – Urban Expressway Signalized (2 of 3)

**Estimate Cycle Length & % Left Turn Green Time based on Sum of Critical Movements and Table B-7**



$$\begin{array}{r} \text{E/W: } 200 \text{ or } 140 \\ +580 \quad \text{or } +970 \\ \hline 780 \quad \text{or } \boxed{1,110} \end{array}$$

$$\begin{array}{r} \text{N/S: } 80 \text{ or } 60 \\ +480 \quad \text{or } +710 \\ \hline 560 \quad \text{or } \boxed{770} \end{array}$$

Sum of Critical Movements = 1,880

**Table B-7**  
Suggested Signal Cycle Lengths

Sum of Critical Volume	2 Phase Signal	5 Phase Signal	8 Phase Signal
700	45	60	90
800	60	75	105
900	60	75	105
1000	75	90	105
1100	75	90	105
1200	90	105	120
1300	105	120	135
1400	120	135	150
1500	135	150	165
1600	150	165	180
1700	165	180	180
1800	180	180	180

Cycle Length = 180 sec (Table B-7)

$$\% \text{ Left Turn Green Time} = \frac{200 \text{ left turns}}{1,880 \text{ sum of critical}} = 11\%$$

### 3.7.3. Summary of Critical Lane Analysis

A summary of the critical lane method for evaluating the adequacy of a signalized intersection is as follows:

- Assign traffic volumes to lanes.
  1. Separate turn lanes accommodate their respective turning movements.
  2. Right turns are equivalent to through movements if a separate turn lane is not provided.
  3. If separate left turn lanes are not used, lane distribution is attained through the use of through vehicle equivalents.
  4. If there are single lane approaches, special adjustments must be made to account for the impeding effect of left turning vehicles.
- Check if two-phase signal operation is feasible or if a multi-phase operation is required to provide protected left turn movements.
- Identify critical movements for each signal phase.
- Evaluate level of intersection operation based on summation of critical movements.

Source: Mn/DOT Traffic Signal Timing and Coordination Manual



# Example 6 – Urban Expressway Signalized (3 of 3)

TURN LANE DESIGN CHECKLIST (PAGE 1 OF 2)			
STEP 4 – CALCULATE TURN LANE DESIGN			
Determine Taper <i>Page B-17</i>	Determine Taper based on Facility Type <input checked="" type="checkbox"/> Unconstrained Conventional/Expressway = 180 feet (1:15 taper) <input type="checkbox"/> Constrained Expressway = 100 feet (1:8 taper) <input type="checkbox"/> Constrained Conventional = 60 feet (1:5 taper)	Taper Length  <b>180</b> feet	
Full Turn Lane Length (before adjustments)	Take the Turn Lane Demand minus Taper Length  <b>1,195 – 180 =</b>	Full Width Turn Lane Length (no adjustments)  <b>1,015</b> feet	
ADJUSTMENTS AND FINAL TURN LANE DESIGN			
Adjust Taper <i>Page B-21</i>	If the intersection is located on a horizontal curve, use a 1:8 taper (100 feet)	Adjusted Taper Length  ---- feet	
Adjust Full turn Lane Length	If grade is greater than 3% adjust based on <i>Table B-9</i> (multiply the Deceleration Distance by adjustment in table and document the difference in deceleration to the right. <i>Page B-19</i> )	+ / - ____ ft	Full Width Turn Lane Length (with adjustments)  <b>1,032</b> feet
	If heavy commercial is greater than averages shown in <i>Table B-10</i> , increase Deceleration Distance by 30% and document the difference in length to the right. <i>Page B-20</i>	+ <b>0</b> ft	
	Are there more than 300 vehicles per hour? May consider <i>dual lefts</i> . The storage length required would be half of the calculated Storage Distance. Document the difference in distance to the right. <i>Page B-22</i>	- <b>0</b> ft	
	Are there constraints with the adjacent intersections or driveways? Does the <i>through lane queue</i> extend further than the turn lane length? Document a review of the potential impact to the desired turn lane length and adjust accordingly. <i>Page B-23 &amp; B-24</i>	⊕ - <b>17</b> ft	
<i>Total Adjustments</i>	+ / - <b>17</b> ft		

Facility Type	Taper	Length
Unconstrained Conventional/Expressway	1:15	<b>180 feet</b>
Constrained Expressway Roadway	1:8	100 feet
Constrained Conventional Roadway	1:5	60 feet

**Table B-8**  
Taper Lengths

Check for blockage by queues in the through lane – the through lane queue is 1,212 feet, more than the full width plus taper turn lane length. Consideration should be given to extending the left turn lane 17 feet to have the taper start at the end of the through lane queue.

$$\begin{aligned} \text{Queue Through} &= (1 - G/C) (DHV) (25) (2) / (\text{cycles/hr}) \\ &= (1 - 50/180) (970) (25) (2) / 20 = 1,212 \text{ feet} \end{aligned}$$

$$\begin{aligned} &1015 \text{ (full width from Step 4)} \\ &+ 17 \text{ (total adjustments)} \\ &= 1,032 \end{aligned}$$

The recommended design of this turn lane would be **180 feet taper** and **1,040 feet** (rounding to the nearest 10 foot) **of full width turn lane.**

# Example 7 – Urban Conventional Unsignalized (1 of 2)

TURN LANE DESIGN CHECKLIST (PAGE 1 OF 2)	
STEP 1 – DATA GATHERING	
Location	State Roadway: <b>US 99</b> Intersection: <b>CR 1</b> <input checked="" type="checkbox"/> Left Turn Lane Design for Approach: N <b>(S)</b> E / W <input type="checkbox"/> Right Turn Lane Design for Approach: N / S / E / W
Vehicle Speed <i>Page B-2</i>	Choose one. Shown in order of preference. <input checked="" type="checkbox"/> Design Speed: <b>40</b> mph <input type="checkbox"/> 85 <sup>th</sup> Percentile Speed: _____ mph <input type="checkbox"/> Statewide Average Speed: _____ mph (page B-2, Figure B-1)
Forecast Traffic Volumes <i>Page B-3</i>	Choose one. Shown in order of preference. <input checked="" type="checkbox"/> Design Year Volumes (provided by District/Central Office Planning Staff) <input type="checkbox"/> Historic Volumes (existing volumes extrapolated to estimate 20 year forecast volumes) <input type="checkbox"/> 20-Year Multiplier (documented by State Aid and found at the following website under County Reference Data: <a href="http://www.dot.state.mn.us/stateaid/sa_csah.html">http://www.dot.state.mn.us/stateaid/sa_csah.html</a> ) Turning Volumes: see graphic at right, also note the number of lanes for each movement. Daily Volumes Major Street Daily Traffic Volumes: <b>4,000</b> vehicles per day Minor Street Daily Traffic Volumes: <b>250</b> vehicles per day
Heavy Commercial <i>Page B-5</i>	Percent Heavy Vehicle: <b>5</b> % (If percentage of heavy commercial is high special consideration should be taken in Step 4 for deceleration and storage length of turn lane)
Grade <i>Page B-5</i>	Grade of approach: <b>0</b> % <input type="checkbox"/> Upgrade <input type="checkbox"/> Downgrade (If greater than 3%, apply deceleration adjustment in Step 4)
Seasonal Variations <i>Page B-4</i>	Is there a large seasonal variation within the corridor (recreational routes, primary farm to market routes, etc)? If yes, consider the variation and potential increase in traffic volumes during peak periods. Is it enough of an increase to change the design? <input type="checkbox"/> Yes, adjust traffic volumes <input checked="" type="checkbox"/> No
Roadway Geometry and Corridor Characteristics <i>Page B-6</i>	Is the intersection located on a horizontal curve? If yes, adjust taper in Step 4. (See Page B-17 and Table B-6) <input type="checkbox"/> Yes, on horizontal curve <input checked="" type="checkbox"/> No Are there adjacent intersections that may influence the turn lane design? If yes, consider adjustments to the turn lane design to better accommodate the constrained conditions. (See Pages B-23 and 24) <input checked="" type="checkbox"/> Yes, constrained location <input type="checkbox"/> No
STEP 2 – DETERMINE FACILITY TYPE	
Determine Facility Type <i>Page B-8</i>	Rural vs. Urban (based on Access Management Category Assignments: <a href="http://www.dot.state.mn.us/accessmanagement/index_category_assignments.html">www.dot.state.mn.us/accessmanagement/index_category_assignments.html</a> ) <input checked="" type="checkbox"/> Urban <input type="checkbox"/> Rural Expressway vs. Conventional (determined by Mn/DOT Office of Traffic, Safety and Technology) <input type="checkbox"/> Expressway <input checked="" type="checkbox"/> Conventional
Intersection Control <i>Page B-9</i>	<input type="checkbox"/> Signalized: _____ sec cycle length <input checked="" type="checkbox"/> Unsignalized <input type="checkbox"/> Future Signal? (see Figure B-3)

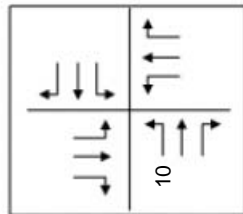


Table B-1 Deceleration Distances for Lower Speed Urban Conventional Roadways

Design Speed (mph)	(No Deceleration in Through Lane)		(10 mph Deceleration in Through Lane)	
	Stop Condition (feet)	To 15 mph (feet)	Stop Condition (feet)	To 15 mph (feet)
20	70	35	20	
25	110	75	40	
30	160	125	70	
35	215	180	110	
40	275	240	<b>160</b>	
45	350	215	215	
50	425	390	275	

Table B-3 Storage Length for Unsignalized Intersections

Left-Turning Volume	Storage Length (feet)			
	0 – 5% Heavy Commercial	>5 – 10% Heavy Commercial	>10 – 15% Heavy Commercial	
50	<b>50</b>	50	60	
60	55	60	70	
70	65	70	80	
80	75	80	90	
90	85	90	100	
100	95	100	115	
110	105	110	125	
120	110	120	135	
130	120	130	150	
140	130	140	160	
150	145	150	170	
160	150	160	180	
170	160	170	190	
180	165	180	205	
190	175	190	215	
200	185	200	225	

Design Speed is 40 mph, 10 mph Deceleration in Through Lane on Urban Conventional, and Stop condition for Left Turn Lanes

Storage Defaults to the minimum of 50 feet

TURN LANE DESIGN CHECKLIST (PAGE 1 OF 2)		
STEP 3 – CALCULATE TURN LANE DEMAND		
Deceleration Length <i>Page B-11</i>	Based on speed and facility type determine deceleration length for turn lane. <ul style="list-style-type: none"> <li>Table B-1 for low speed (20 – 50 mph) Urban Conventional Roadway</li> <li>Table B-2 for high speed (45 – 75 mph) Rural and Urban Roadways</li> </ul> Interpolation between values in the tables may be necessary based on speed data.	Deceleration Distance <b>160</b> feet
Storage Length <i>Page B-12</i>	Unsignalized Intersections Left Turn Lane – see Table B-3, based on Left-Turning Volume and Heavy Commercial %, or equation on Page B-12. Right Turn Lane – assumed to be 0 feet since in virtually all cases these vehicles would have the right-of-way entering the intersection and would incur no delay.  Signalized Intersections <input type="checkbox"/> Synchro Output Available: 95 <sup>th</sup> percentile queue length. <input type="checkbox"/> Method 1 – Basic Equation: equation on Page B-13. <input type="checkbox"/> Method 2 – Lock-Up Tables: Tables B-4 through B-6 on Page B-14 using Sum of Critical Movement Calculations (see Page 4 of checklist)	Storage Distance <b>50</b> feet
Turn Lane Demand	Add the Deceleration Distance and the Storage Distance	Turn Lane Demand <b>210</b> feet

# Example 7 – Urban Conventional Unsignalized (2 of 2)

TURN LANE DESIGN CHECKLIST (PAGE 1 OF 2)		
STEP 4 – CALCULATE TURN LANE DESIGN		
Determine Taper <i>Page B-17</i>	Determine Taper based on Facility Type <input type="checkbox"/> Unconstrained Conventional/Expressway – 180 feet (1:15 taper) <input type="checkbox"/> Constrained Expressway – 100 feet (1:8 taper) <input checked="" type="checkbox"/> Constrained Conventional – 60 feet (1:5 taper)	Taper Length  <b>60</b> feet
Full Turn Lane Length (before adjustments)	Take the Turn Lane Demand minus Taper Length  <b>210 – 60 =</b>	Full Width Turn Lane Length (no adjustments)  <b>50</b> feet
ADJUSTMENTS AND FINAL TURN LANE DESIGN		
Adjust Taper <i>Page B-21</i>	If the intersection is located on a horizontal curve, use a 1:8 taper (100 feet)	Adjusted Taper Length  ---- feet
Adjust Full turn Lane Length	If grade is greater than 3% adjust based on <i>Table B-9</i> (multiply the Deceleration Distance by adjustment in table and document the difference in deceleration to the right. <i>Page B-19</i> ) If heavy commercial is greater than averages shown in <i>Table B-10</i> , increase Deceleration Distance by 30% and document the difference in length to the right. <i>Page B-20</i> Are there more than 300 vehicles per hour? May consider <i>dust lifts</i> . The storage length required would be half of the calculated Storage Distance. Document the difference in distance to the right. <i>Page B-22</i> Are there constraints with the adjacent intersections or driveways? Does the <i>through lane queue</i> extend further than the turn lane length? Document a review of the potential impact to the desired turn lane length and adjust accordingly. <i>Page B-23 &amp; B-24</i> <i>Total Adjustments</i>	+ / - _____ ft + 0 ft _____ ft - 0 ft _____ ft ⊕ - 10 ft _____ ft + / - 0 ft
		Full Width Turn Lane Length (with adjustments)  <b>60</b> feet

Facility Type	Taper	Length
Unconstrained Conventional/Expressway	1:15	180 feet
Constrained Expressway Roadway	1:8	100 feet
Constrained Conventional Roadway	1:5	<b>60 feet</b>

**Table B-8**  
Taper Lengths

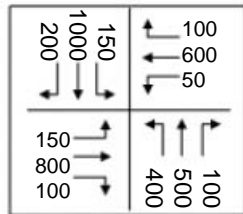
The taper length can not be longer than the full turn lane length. Add 10 feet to have equal taper to full length.

$$\begin{aligned}
 &50 \text{ (full width from Step 4)} \\
 &+10 \text{ (total adjustments)} \\
 &=60
 \end{aligned}$$

The recommended design of this turn lane would be **60 feet taper** and **60 feet** (rounding to the nearest 10 foot) **of full width turn lane.**

# Example 8 – Urban Conventional Signalized (1 of 2)

TURN LANE DESIGN CHECKLIST (PAGE 1 OF 2)	
STEP 1 – DATA GATHERING	
Location	State Roadway: <b>TH 1</b> Intersection: <b>CR 1</b> <input checked="" type="checkbox"/> Left Turn Lane Design for Approach: N <b>(S)</b> E / W <input type="checkbox"/> Right Turn Lane Design for Approach: N / S / E / W
Vehicle Speed <i>Page B-2</i>	Choose one. Shown in order of preference. <input type="checkbox"/> Design Speed: _____ mph <input checked="" type="checkbox"/> 85 <sup>th</sup> Percentile Speed: <b>45</b> mph <input type="checkbox"/> Statewide Average Speed: _____ mph (page B-2, Figure B-1)
Forecast Traffic Volumes <i>Page B-3</i>	Choose one. Shown in order of preference. <input checked="" type="checkbox"/> Design Year Volumes (provided by District/Central Office Planning Staff) <input type="checkbox"/> Historic Volumes (existing volumes extrapolated to estimate 20 year forecast volumes) <input type="checkbox"/> 20-Year Multiplier (documented by State Aid and found at the following website under County Reference Data: <a href="http://www.dot.state.mn.us/stateaid/sa_csah.html">http://www.dot.state.mn.us/stateaid/sa_csah.html</a> ) Turning Volumes: see graphic at right, also note the number of lanes for each movement. Daily Volumes Major Street Daily Traffic Volumes: <b>20,000</b> vehicles per day Minor Street Daily Traffic Volumes: <b>18,000</b> vehicles per day
Heavy Commercial <i>Page B-5</i>	Percent Heavy Vehicle: <b>5</b> % (If percentage of heavy commercial is high special consideration should be taken in Step 4 for deceleration and storage length of turn lane)
Grade <i>Page B-5</i>	Grade of approach: <b>3</b> % <input type="checkbox"/> Upgrade <input checked="" type="checkbox"/> Downgrade (If greater than 3%, apply deceleration adjustment in Step 4)
Seasonal Variations <i>Page B-4</i>	Is there a large seasonal variation within the corridor (recreational routes, primary farm to market routes, etc)? If yes, consider the variation and potential increase in traffic volumes during peak periods. Is it enough of an increase to change the design? <input type="checkbox"/> Yes, adjust traffic volumes <input checked="" type="checkbox"/> No
Roadway Geometry and Corridor Characteristics <i>Page B-6</i>	Is the intersection located on a horizontal curve? If yes, adjust taper in Step 4. (See Page B-17 and Table B-6) <input checked="" type="checkbox"/> Yes, on horizontal curve <input type="checkbox"/> No Are there adjacent intersections that may influence the turn lane design? If yes, consider adjustments to the turn lane design to better accommodate the constrained conditions. (See Pages B-23 and 24) <input checked="" type="checkbox"/> Yes, constrained location <input type="checkbox"/> No
STEP 2 – DETERMINE FACILITY TYPE	
Determine Facility Type <i>Page B-8</i>	Rural vs. Urban (based on Access Management Category Assignments: <a href="http://www.dot.state.mn.us/accessmanagement/index_category_assignments.html">www.dot.state.mn.us/accessmanagement/index_category_assignments.html</a> ) <input checked="" type="checkbox"/> Urban <input type="checkbox"/> Rural Expressway vs. Conventional (determined by Mn/DOT Office of Traffic, Safety and Technology) <input type="checkbox"/> Expressway <input checked="" type="checkbox"/> Conventional
Intersection Control <i>Page B-9</i>	<input checked="" type="checkbox"/> Signalized: <b>120</b> sec cycle length <input type="checkbox"/> Unsignalized <input type="checkbox"/> Future Signal? (see Figure B-3)



**Table B-1** Deceleration Distances for Lower Speed Urban Conventional Roadways

Design Speed (mph)	(No Deceleration in Through Lane)		(10 mph Deceleration in Through Lane)	
	Stop Condition (feet)	To 15 mph (feet)	Stop Condition (feet)	To 15 mph (feet)
20	70	35	20	-
25	110	75	40	5
30	160	125	70	35
35	215	180	110	75
40	275	240	160	125
45	350	215	<b>215</b>	180
50	425	390	275	240

Design Speed is 45 mph, 10 mph Deceleration in Through Lane on Urban Conventional, and Stop condition for Left Turn Lanes

TURN LANE DESIGN CHECKLIST (PAGE 1 OF 2)		
STEP 3 – CALCULATE TURN LANE DEMAND		
Deceleration Length <i>Page B-11</i>	Based on speed and facility type determine deceleration length for turn lane. <ul style="list-style-type: none"> <li>Table B-1 for low speed (20 – 50 mph) Urban Conventional Roadway</li> <li>Table B-2 for high speed (45 – 75 mph) Rural and Urban Roadways</li> </ul> Interpolation between values in the tables may be necessary based on speed data.	Deceleration Distance <b>215</b> feet
Storage Length <i>Page B-12</i>	<u>Unsignalized Intersections</u> Left Turn Lane – see Table B-3, based on Left-Turning Volume and Heavy Commercial %, or equation on Page B-12. Right Turn Lane – assumed to be 0 feet since in virtually all cases these vehicles would have the right-of-way entering the intersection and would incur no delay  <u>Signalized Intersections</u> <input checked="" type="checkbox"/> Synchro Output Available: 95 <sup>th</sup> percentile queue length. <input type="checkbox"/> Method 1 – Basic Equation: equation on Page B-13. <input type="checkbox"/> Method 2 – Lock-Up Tables: Tables B-4 through B-6 on Page B-14 using Sum of Critical Movement Calculations (see Page 4 of checklist)	Storage Distance <b>825</b> feet
Turn Lane Demand	Add the Deceleration Distance and the Storage Distance	Turn Lane Demand <b>1,040</b> feet



# Example 8 – Urban Conventional Signalized (3 of 3)

TURN LANE DESIGN CHECKLIST (PAGE 1 OF 2)		
STEP 4 – CALCULATE TURN LANE DESIGN		
Determine Taper <i>Page B-17</i>	Determine Taper based on Facility Type <input type="checkbox"/> Unconstrained Conventional/Expressway = 180 feet (1:15 taper) <input type="checkbox"/> Constrained Expressway = 100 feet (1:8 taper) <input checked="" type="checkbox"/> Constrained Conventional = 60 feet (1:5 taper)	Taper Length  <b>60</b> feet
Full Turn Lane Length (before adjustments)	Take the Turn Lane Demand minus Taper Length  <b>1,040 – 60 =</b>	Full Width Turn Lane Length (no adjustments)  <b>980</b> feet
ADJUSTMENTS AND FINAL TURN LANE DESIGN		
Adjust Taper <i>Page B-21</i>	If the intersection is located on a horizontal curve, use a 1:8 taper (100 feet)	Adjusted Taper Length  <b>60</b> feet
Adjust Full turn Lane Length	If grade is greater than 3% adjust based on Table B-9 (multiply the Deceleration Distance by adjustment in table and document the difference in deceleration to the right. <i>Page B-19</i> ) If heavy commercial is greater than averages shown in Table B-10, increase Deceleration Distance by 30% and document the difference in length to the right. <i>Page B-20</i> Are there more than 300 vehicles per hour? May consider dual lefts. The storage length required would be half of the calculated Storage Distance. Document the difference in distance to the right. <i>Page B-22</i> Are there constraints with the adjacent intersections or driveways? Does the through lane queue extend further than the turn lane length? Document a review of the potential impact to the desired turn lane length and adjust accordingly. <i>Page B-23 &amp; B-24</i> Total Adjustments	Adjusted Full turn Lane Length Full Width Turn Lane Length (with adjustments) <b>663</b> feet
		+ 43 ft + 0 ft - 413 ft + 0 ft + 317 ft

Facility Type	Taper	Length
Unconstrained Conventional/Expressway	1:15	180 feet
Constrained Expressway Roadway	1:8	100 feet
Constrained Conventional Roadway	1:5	<b>60 feet</b>

**Table B-8**  
Taper Lengths

**Table B-9**  
Grade Adjustment

Grade	Upgrade Adjustment	Downgrade Adjustment
3% to 4%	0.9	<b>1.2</b>
5% to 6%	0.8	1.35

3% downgrade, so the deceleration length determined in Step 3 (215') is lengthened by 43 feet based on 20% increase shown in Table B-9

There are 400 turning vehicles in the peak hour, a dual left turn lane would cut the required storage need by 1/2 (825 feet of storage/2 = 413)

$$\begin{aligned}
 & 980 \text{ (full width from Step 4)} \\
 & + 43 \text{ (grade adjustment)} \\
 & - 413 \text{ (single turn lane to a dual turn lane)} \\
 & = 663
 \end{aligned}$$

The recommended design of this turn lane would be **60 feet taper** and **660 feet** (rounding to the nearest 10 foot) **of full width turn lane.**



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